OIESEL FUEL <4D5-Step III>

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GENERAL

OUTLINE OF CHANGE

Service procedures have been established since the electronic-controlled fuel injection pump specifications has been added to comply with emission regulation step III.

GENERAL INFORMATION

The electronic-controlled fuel injection system consists of sensors which detect the condition of the diesel engine, an engine-ECU which controls the system based on signals from these sensors, and actuators which operate according to control commands from the engine-ECU.

The engine-ECU carries out operations such as fuel injection rate control, fuel injection timing control and idle up control. In addition, the engine-ECU is equipped with several self-diagnosis functions which make troubleshooting easier in the event that a problem develops.

FUEL INJECTION RATE CONTROL

The fuel injection completion timing is controlled by means of a solenoid-type spill valve to ensure that the optimum amount of fuel is supplied to the engine in accordance with gradual changes in the engine running condition.

Before fuel injection starts, the solenoid-type spill valve is on (energized), so that the valve is closed. As the plunger turns and rises, fuel is sent out under pressure, and when the fuel flow rate reaches the target value for fuel injection, the solenoid-type spill valve turns off. When the solenoid-type spill valve turns off, the fuel under high pressure inside the plunger is leaked out into the pump chamber and fuel injection is completed.

FUEL INJECTION TIMING CONTROL

The position of the injection pump timer piston is controlled so that fuel injection is carried out at the optimum timing in accordance with the engine running condition.

The timer piston position is determined by duty control of the timing control solenoid valve which is located in the line between the high-pressure chamber and the low-pressure chamber of the timer piston. The fuel injection timing is advanced by increasing the control duty of the timing control solenoid valve.

IDLE SPEED CONTROL

Controlling the fuel injection rate in accordance with the engine running condition maintains the idle speed at the optimum condition.

SELF-DIAGNOSIS FUNCTION

- When an abnormality is detected in any of the sensors or actuators, the engine warning lamp illuminates to warn the driver.
- When an abnormality is detected in any of the sensors or actuators, a diagnosis code number corresponding to the problem which occurred is output.
- The RAM data relating to the sensors and actuators which is stored in the engine-ECU can be read using the MUT-II. In addition, the actuators can be force-driven under certain conditions.

OTHER CONTROL FUNCTIONS

1. Power Supply Control

When the ignition switch is turned to ON, the relay turns on and power is supplied to components such as the timing control solenoid valve.

2. Intake Air Throttle Control

When the engine-ECU detects an abnormality in any of the sensors or actuator, the throttle valve is half opened to restrict the amount of intake air in order to prevent the vehicle from running away.

3. A/C Relay Control

Turns the compressor clutch of the A/C ON and OFF

4. Condenser Fan Motor Relay Control

Controls the condenser fan motor relay based on the A/C switch, engine coolant temperature and vehicle speed input signals.

5. Intercooler Fan Motor Relay Control

Controls the intercooler fan motor relay based on the boost air temperature and vehicle speed input signals.

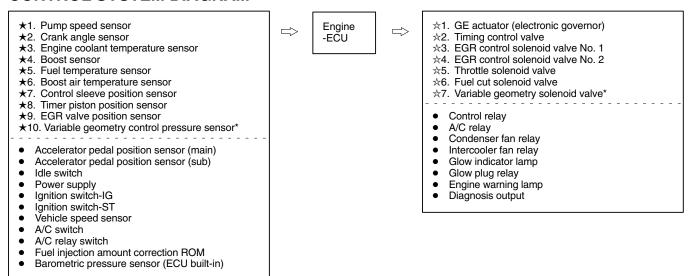
6. Glow Control

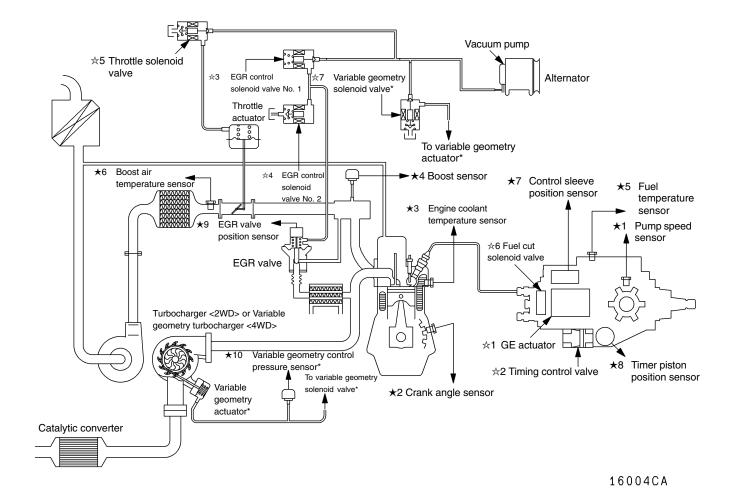
Refer to GROUP 16.

7. EGR Control

Refer to GROUP 17.

CONTROL SYSTEM DIAGRAM





NOTE

*: 4WD vehicles only.

SERVICE SPECIFICATIONS

Item		Standard value
Fuel injection initial pressure kPa		14,710 – 15,490
Accelerator pedal position sensor reference voltage	V	0.985 - 1.085
Accelerator pedal position sensor resistance $k\Omega$		3.5 - 6.5
Boost air temperature sensor (Intake air temperature	When the temperature is 20°C	2.3 – 3.0
sensor) resistance $k\Omega$	When the temperature is 80°C	0.30 - 0.42
Engine coolant temperature sensor resistance $k\Omega$	When the temperature is 20°C	2.1 – 2.7
When the temperature is 80°C		0.26 - 0.36
Fuel cut solenoid valve resistance Ω		6.8 – 9.2
Timing control valve resistance Ω		10.8 – 11.2
Timer piston position sensor resistance Ω Connector terminals No. 1 – No. 2		160 – 168
	Connector terminals No. 1 – No. 3	80 – 84
	Connector terminals No. 2 - No. 3	80 – 84
Control sleeve position sensor resistance Ω	Connector terminals No. 4 – No. 12	11.2 – 12.4
Connector terminals No. 4 – No. 8		5.6 – 6.2
Connector terminals No. 8 – No. 12		5.6 – 6.2
GE actuator (electronic governor) resistance Ω Connector terminals No. 6 – No. 10		0.64 - 0.72
Fuel temperature sensor resistance $k\Omega$ Connector terminals No. 7 – No. 11		1.4 – 2.6
Pump speed sensor resistance $k\Omega$		1.36 – 1.84
Throttle solenoid valve resistance Ω		36 – 44

SEALANT

Item	Specified sealant
Engine coolant temperature sensor	3M Nut Locking Part No. 4171 or equivalent

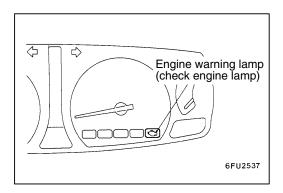
SPECIAL TOOLS

Tools	Number	Name	Application
B991502	MB991502	MUT-II sub assembly	Electronically controlled fuel injection system check
	MB991529	Diagnosis code check harness	Diagnosis code reading
	MB991348	Test harness set	 Boost pressure sensor check Variable geometry control pressure sensor check
	MB991658	Test harness set	 APS adjustment Checking using an analyzer
	MD998478	Test harness	 Crank angle sensor check Checking using an analyzer
	MD998388	Injection pump sprocket puller	Fuel injection pump sprocket removal
B990767	MB990767	End yoke holder	Holding the fuel injection pump sprocket
D998719	MD998719	Crankshaft pulley holder pin	

TROUBLESHOOTING

STANDARD FLOW OF DIAGNOSTIC TROUBLESHOOTING

Refer to GROUP 00 – How to Use Troubleshooting/Inspection Service Points.



DIAGNOSIS FUNCTION

ENGINE WARNING LAMP (CHECK ENGINE LAMP)

Engine warning lamp is lit when any abnormality takes place in the item related to electronically controlled fuel injection system shown in the following table.

If the malfunction indicator lamp has been on and/or is lit when the engine is in operation, check the diagnosis output.

Engine warning lamp check items

Accelerator pedal position sensor (main)
Accelerator pedal position sensor (sub)
Boost pressure sensor (Boost sensor)
Crank angle sensor
Control sleeve position sensor
Timer piston position sensor
Main throttle solenoid valve
GE actuator
Variable geometry control pressure sensor
Barometric pressure sensor
Timing control valve
Idle switch (built-in)
Engine-ECU

METHOD OF ERASING AND ERASING DIAGNOSIS CODES

Refer to GROUP 00 – How to Use Troubleshooting/Inspection Service Points.

INSPECTION USING MUT-II DATA LIST AND ACTUATOR TESTING

- 1. Carry out inspection by means of the data list and the actuator test function.
 - If there is an abnormality, check and repair the chassis harnesses and components.
- 2. After repairing, re-check using MUT-II and check that the abnormal input and output have returned to normal as a result of the repairs.
- 3. Erase the diagnosis code memory.
- 4. Remove the MUT-II.
- 5. Start the engine again and carry out a road test to confirm that the problem has disappeared.

FAIL-SAFE, BACKUP FUNCTIONS

When abnormalities in the major sensors are detected by diagnosis functions, pre-set control logic operates to maintain a safe driving condition for the vehicle.

Diagnosis item	Control features in malfunction
Accelerator pedal position sensor	 Accelerator pedal released (idle switch ON) Acceleration opening degree = 0 % Accelerator pedal applied (idle switch OFF) Engine controlled at low speed Acceleration opening degree = 30 % fixed Void EGR control
Idle switch	Void idling speed control.
Engine speed sensor	 Engine controlled at low speed Void EGR control. Void variable geometry turbo control.
Boost air temperature sensor	 Maintain the intake air temperature at 50°C. Void EGR control.
Vehicle speed sensor	Void idling speed control.Void EGR control.
Engine coolant temperature sensor	 Maintain the engine coolant temperature at 80°C. (However, at 0°C during engine) Void EGR control.
Control sleeve position sensor	 Engine controlled at low speed Void EGR control. Void variable geometry turbo control.
Timer piston position sensor	 Injection timing stabilizing control Void EGR control.
Barometric pressure sensor (ECU built-in)	 Keep the barometric pressure at 101 kPa. Void EGR control. Void variable geometry turbo control.
Fuel temperature sensor	Maintain the fuel temperature at 40°C.
Boost pressure sensor	 Keep the boost pressure as barometric pressure (101 kPa). Void EGR control. Void variable geometry turbo control.
Injection correction ROM	Void correction.
GE actuator	 Engine controlled at low speed Void EGR control. Void variable geometry turbo control.
Over boost	 Void variable geometry turbo control. Engine controlled at low fuel injection
Timing control valve	 Injection timing stabilizing control Void EGR control.
EGR position sensor	Void EGR control.
Variable geometry control pressure sensor	Void EGR control.Void variable geometry turbo control.

INSPECTION CHART FOR DIAGNOSIS CODES

Code No.	Diagnosis item	Reference page
11	Accelerator pedal position sensor (main) system	13I-10
12*	Boost pressure sensor system	13I-11
13	Barometric pressure sensor (ECU built-in) system	13I-12
14	Fuel temperature sensor system	13I-12
15	Engine coolant temperature sensor system	13I-13
16	Boost air temperature sensor system	13I-13
17	Vehicle speed sensor system	13I-14
18	Pump speed sensor system	13I-15
21	Crank angle sensor system	13I-16
23	Idle switch (accelerator pedal position sensor built-in) system	13I-17
25*	Timer piston position sensor system	13I-18
26*	Control sleeve position sensor system	13I-19
27	Accelerator pedal position sensor (sub) system	13I-20
41*	Main throttle solenoid valve system	13I-21
43	Timing control valve system	13I-22
46	Injection correction ROM system	13I-23
48*	GE actuator (in the middle of control sleeve position sensor inoperative) system	13I-24
49*	Over boost (variable geometry control pressure sensor system malfunction) <4WD>	13I-25
51	EGR valve position sensor system	13I-26
52	Variable geometry control pressure sensor system	13I-27
54	Immobilizer system	13I-28

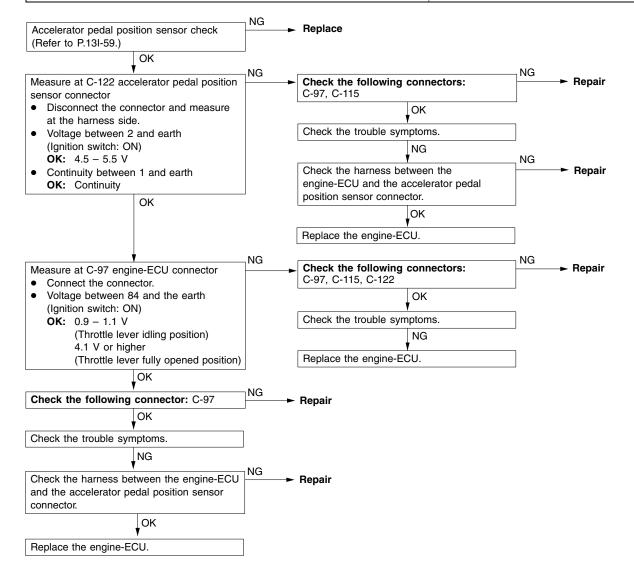
Caution

If the the above-mentioned diagnosis code number with the asterisks can be displayed along with another code number in parentheses simultaneously, check the other code number before replacing the engine-ECU.

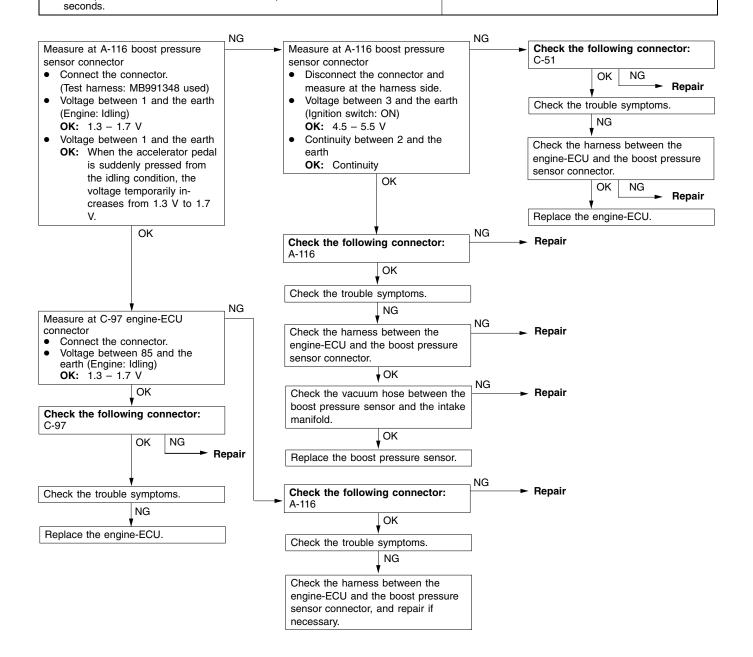
12 (41, 49), 26 (48), 25 (43), 41 (12, 49), 48 (26), 49 (12, 41)

INSPECTION PROCEDURE FOR DIAGNOSIS CODE

Code No. 11 Accelerator pedal position sensor (main) Probable cause system Range of Check Accelerator pedal position sensor inoperative Ignition switch: ON, accelerator pedal position sensor (sub) operative, except Accelerator pedal position sensor open circuit, for during engine cranking short circuit, or connector contact inoperative Set Conditions Engine-ECU inoperative Accelerator pedal position sensor output voltage for 1 second Sub side: 0.2 V or higher, lower than 2.5 V Main side: 4.5 V or higher Sub or main: Lower than 0.2 V Range of Check Ignition switch: ON, except for during engine cranking Set Conditions The output voltage of accelerator pedal position sensor (main and sub) for 0.2 second is 0.2 V or higher, or lower than 4.5 V and the difference in sensor output voltage between the main and sub is 1 V or higher, or idle switch: ON, and sensor main output voltage is 1.875 V or higher.



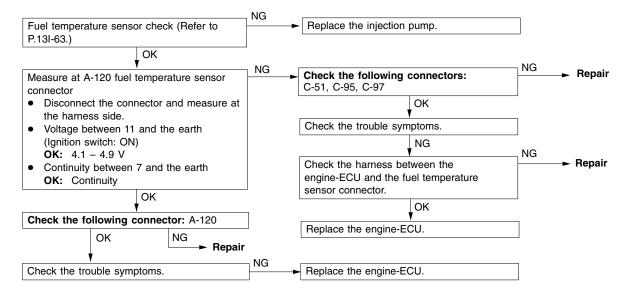
Code No. 12 Boost pressure sensor (boost sensor) Probable cause system Range of Check Boost pressure sensor inoperative Ignition switch: ON, except for during engine cranking Boost pressure sensor open circuit, short circuit, Set Conditions or connector contact inoperative Sensor output voltage for one second is 4.5 V or higher Boost pressure sensor hose disconnected (boost pressure is approximately 267 kPa). Engine-ECU inoperative or Sensor output voltage for one second is 0.2 V or lower (boost pressure is approximately 51.7 kPa or lower) Range of Check Engine speed is 2000 r/min or higher, barometric pressure is 69.7 kPa or lower (equivalent to 3000m) and under high load Set Conditions Boost pressure is lower than the barometric pressure + 13 kPa for 3



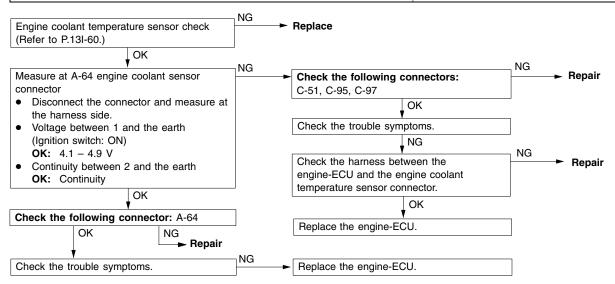
Code No. 13 Barometric pressure sensor system	Probable cause
Range of Check Ignition switch: ON, except for during engine cranking Set Conditions The sensor output voltage is for 3 seconds is 4.5 V or higher (the barometric pressure is approximately 114 kPa or over). The sensor output voltage is for 3 seconds is 1.5 V or lower (the barometric pressure is approximately 40 kPa or under). Range of Check Ignition switch: ON, engine is stopped and the engine coolant temperature is 40°C or lower Set Conditions The pressure difference between the barometric sensor and the boost sensor	Engine-ECU inoperative
is 13.3 kPa or more.	

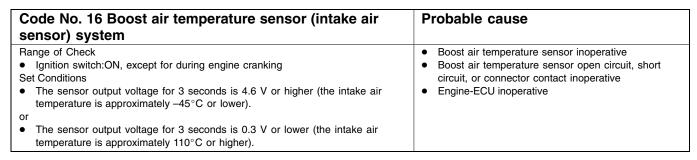
Check the trouble symptoms. NG Replace the engine-ECU.

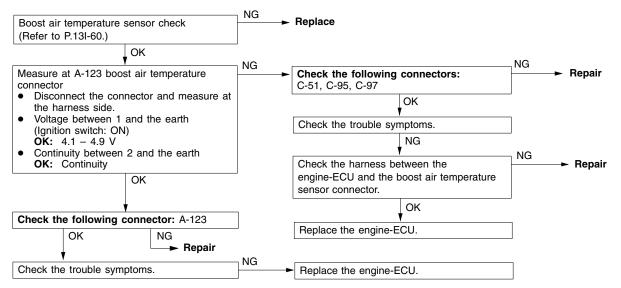
Code No. 14 Fuel temperature sensor system	Probable cause
Range of Check Ignition switch: ON, except for during engine cranking Set Conditions The sensor output voltage for 3 seconds is 0.2 V or lower (the fuel temperature is approximately 125°C or higher).	Fuel temperature sensor inoperative Fuel temperature sensor open circuit, short circuit, or connector contact inoperative Engine-ECU inoperative
or ■ The sensor output voltage for 3 seconds is 4.6 V or higher (the fuel temperature is approximately −47°C or lower).	



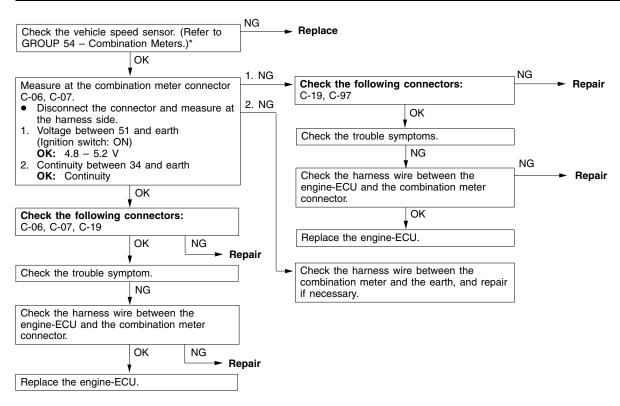
Code No. 15 Engine coolant temperature sensor system Range of Check Ignition switch: ON, except for during engine cranking Set Conditions The sensor output voltage for 3 seconds is 4.9 V or higher (the coolant temperature is approximately -45°C or lower). or The sensor output voltage for 3 seconds is 0.2 V or lower (the coolant temperature is approximately 140°C or higher).





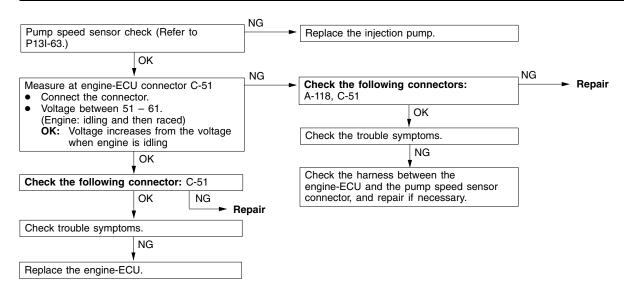


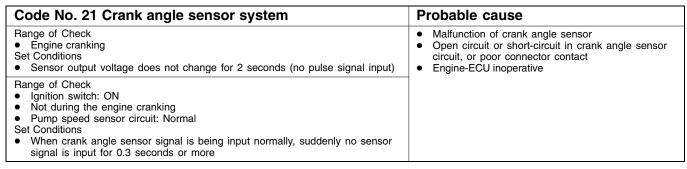
Code No. 17 Vehicle speed sensor system	Probable cause
Range of Check Ignition switch: ON Engine speed: 2800 r/min or higher Driving with heavy load Set Conditions Slower than vehicle speed of 3 km/h	 Vehicle speed sensor inoperative Vehicle speed sensor open circuit, short circuit, or connector contact inoperative Engine-ECU inoperative

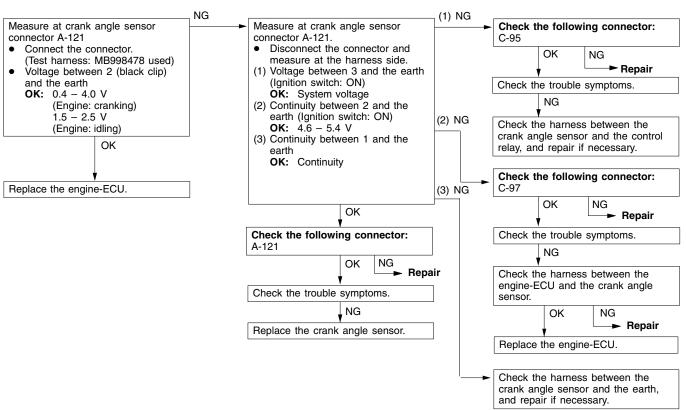


*: Refer to '97 L200 Workshop Manual (Pub. No. PWTE96E1).

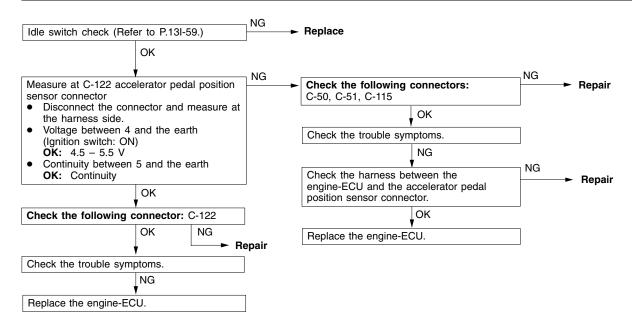
Code No. 18 Pump speed sensor system	Probable cause
Range of Check Ignition switch: ON Not during the engine cranking Set Conditions The difference between the pump speed and the crank angle sensor output value is 500 r/min or higher for 4 seconds	Malfunction of pump speed sensor Open circuit or short-circuit in pump speed sensor circuit, or poor sensor contact Engine-ECU inoperative







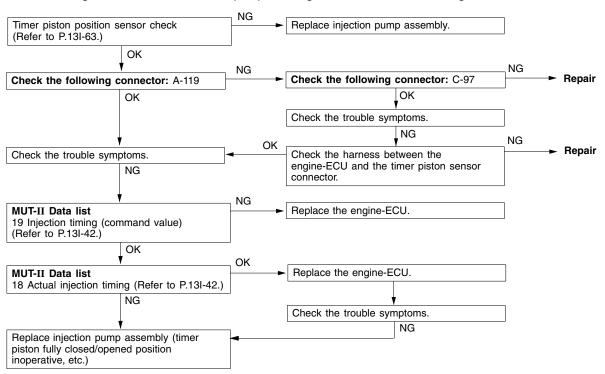
Code No. 23 Idle switch (accelerator pedal position Probable cause sensor built-in) system Range of Check Accelerator pedal position sensor inoperative Ignition switch: ON, accelerator pedal position sensor (main, sub) operative, Accelerator pedal position sensor open circuit, short circuit, or connector contact inoperative except for during engine cranking Idle switch "ON" inoperative Set Conditions For 1 minute idle switch (built-in): ON for 0.8 sec, accelerator pedal position Idle switch signal line short circuit sensor (main, sub) output voltage 1.875 V or higher or 10 minutes Idle switch (built-in): OFF for 10 min, accelerator pedal position sensor (main, Engine-ECU inoperative sub) opening degrees less than 1.17 %



Code No. 25 Timer piston position sensor system	Probable cause
Range of Check Ignition switch: OK Not during the engine cranking Set Conditions The sensor output voltage for 1 second is 4.9 V* or more or The sensor output voltage for 1 second is 0.25 V* or less	 Timer piston position sensor inoperative Timer piston position sensor open circuit, short circuit, or connector contact inoperative Engine-ECU inoperative

NOTE:

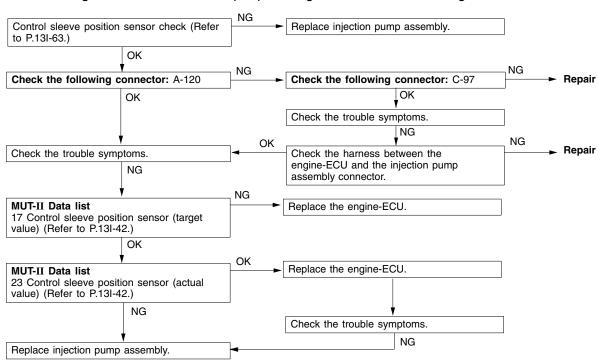
*: This voltage is derived from the input pulse signal converted in the engine-ECU and cannot be measured.



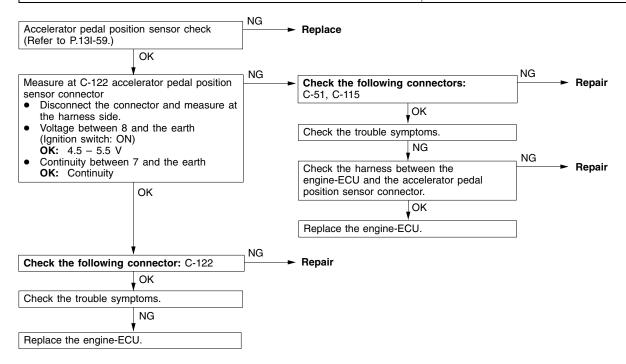
Code No. 26 Control sleeve position sensor system	Probable cause
Range of Check Ignition switch: ON Set Conditions The sensor output voltage for 0.3 second is 4.5 V* or more or The sensor output voltage for 0.3 second is 0.25 V* or less	Control sleeve position sensor inoperative Control sleeve position sensor open circuit, short circuit, or connector contact inoperative Engine-ECU inoperative

NOTE:

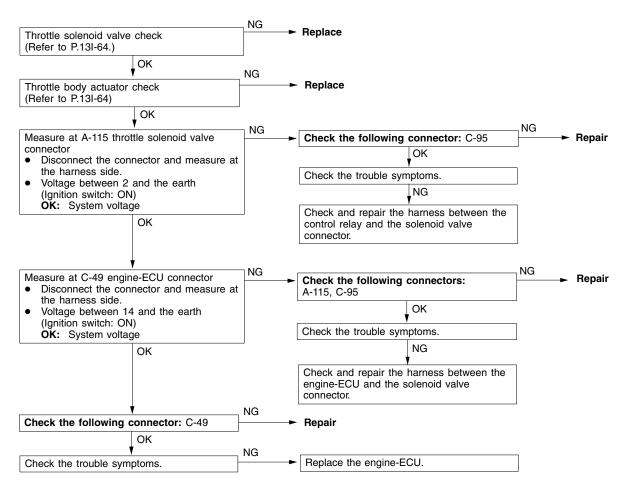
*: This voltage is derived from the input pulse signal converted in the engine-ECU and cannot be measured.



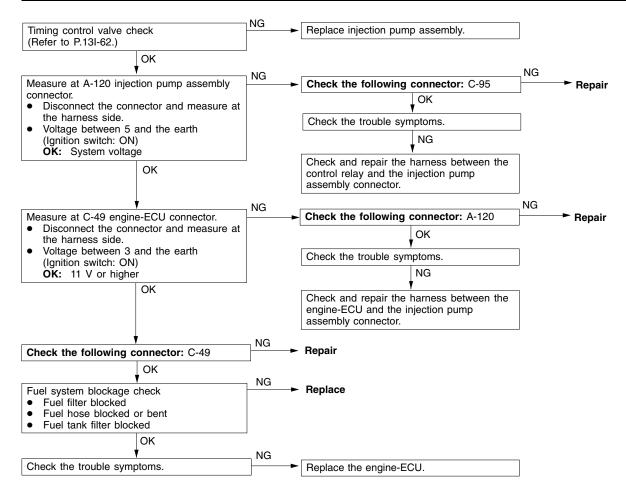
Code No. 27 Accelerator pedal position sensor (sub) Probable cause system Range of Check Accelerator pedal position sensor inoperative Ignition switch: ON, accelerator pedal position sensor (main) operative, except Accelerator pedal position sensor open circuit, for during engine cranking short circuit, or connector contact inoperative Set Conditions Engine-ECU inoperative Accelerator pedal position sensor output voltage for 1 second Sub side: 0.2 V or higher, lower than 2.5 V Main side: 4.5 V or higher Sub or main: Lower than 0.2 V Range of Check Ignition switch: ON, except for during engine cranking Set Conditions The difference in the output sensor voltage between the main and the sub sensor is 1 V or higher, or the idle switch ON, and sensor main output voltage is 1.875 V or higher.

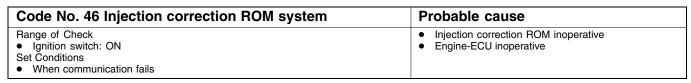


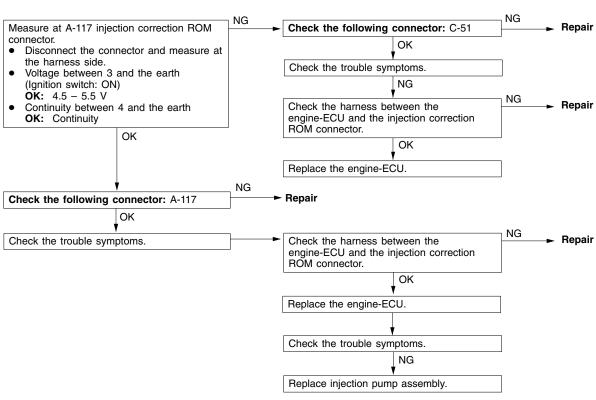
Code No. 41 Throttle solenoid valve system	Probable cause
Range of Check Ignition switch: OFF Barometric pressure is 95.4 kPa or over (equivalent to 500m). Set Conditions Boost sensor output does not change.	 Throttle solenoid valve inoperative Throttle solenoid valve open circuit, short circuit, or connector contact inoperative Engine-ECU inoperative Malfunction of throttle actuator



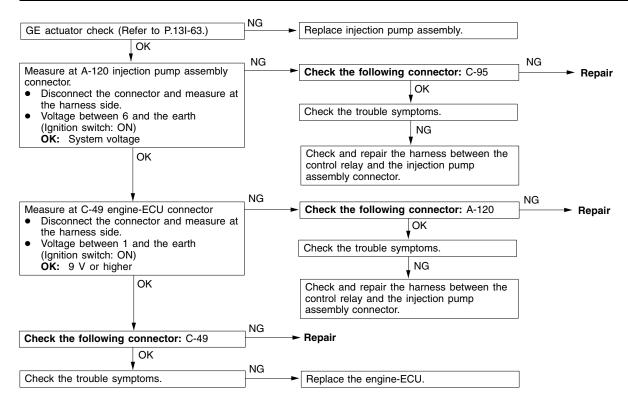
Code No. 43 Timing control valve system Probable cause Range of Check Engine coolant temperature 80°C or higher and the engine running Set Conditions Target value minus actual value is 0.64 V or more (duty ratio) for 5 seconds. Timing control valve inoperative Timing control valve open circuit, short circuit, or connector contact inoperative Engine-ECU inoperative Blockage in fuel system Blockage in fuel system



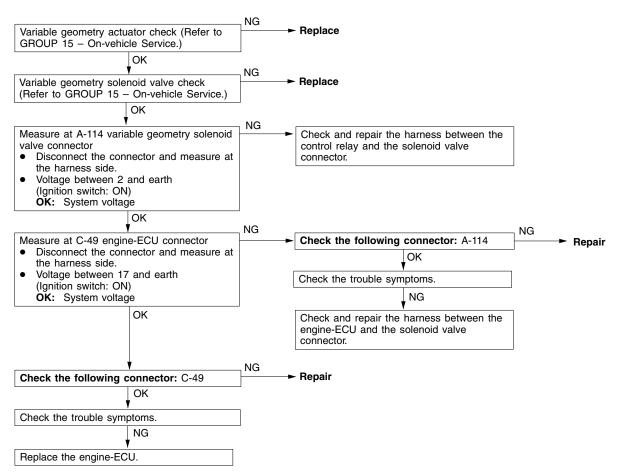




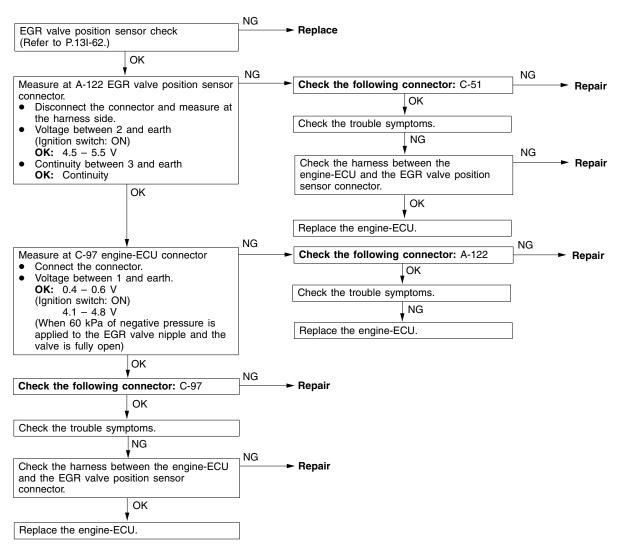
Code No. 48 GE actuator (in the middle of control sleeve position sensor inoperative) system	Probable cause
Range of Check Ignition switch: ON Set Conditions Target value minus actual value is 1 V or more (duty ratio) for 1 second	Control sleeve position sensor inoperative GE actuator inoperative Control sleeve position sensor open circuit, short circuit, or connector contact inoperative Engine-ECU inoperative



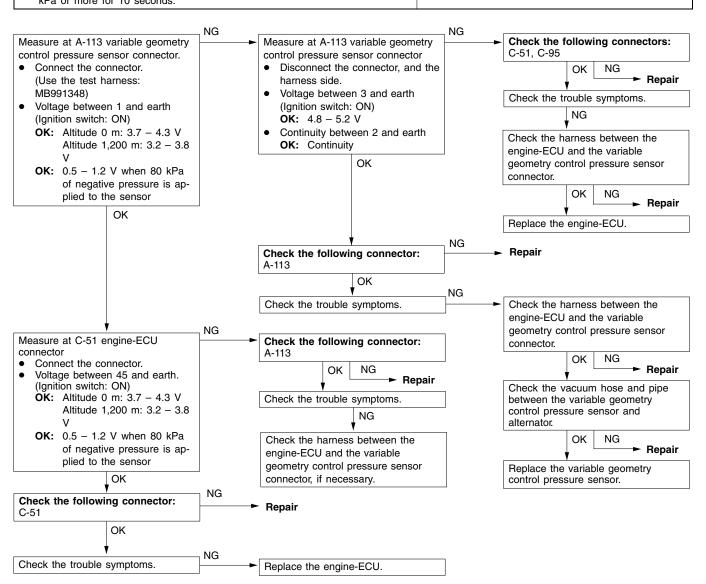
Code No. 49 Over boost <4WD>	Probable cause
Range of Check Ignition switch: ON Set Conditions Boost pressure is higher than the barometric pressure + 133 kPa.	 Malfunction of the variable geometry actuator Malfunction of variable geometry solenoid valve Variable geometry solenoid valve open circuit, short circuit, or connector contact inoperative Engine-ECU inoperative



Code No. 51 EGR valve position sensor system	Probable cause
Range of Check Ignition switch: ON, except during engine cranking Set Condition Output voltage of EGR valve position sensor for 3 seconds is 4.85 V or higher, or lower than 0.15 V.	EGR valve position sensor inoperative EGR valve position sensor open circuit, short circuit or connector circuit inoperative Engine-ECU inoperative



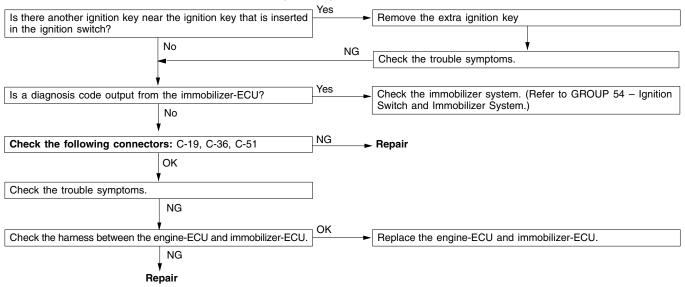
Code No. 52 Variable geometry control pressure sensor Probable cause system Range of Check Variable geometry control pressure sensor Ignition switch: ON, except during engine cranking inoperative Set Condition Variable geometry control pressure sensor open • 4.5 V or higher, or 0.2 V or lower circuit, short circuit or connector contact Range of Check inoperative Vacuum hose disconnected or ruptured Engine idling Set Condition Engine-ECU inoperative The difference between target and actual negative pressures remains 10.6 kPa or more for 10 seconds.



Code No. 54 Immobilizer system	Probable cause
Range of Check Ignition switch: ON Set Conditions Improper communication between the engine-ECU and immobilizer-ECU	Radio interference of encrypted codes Incorrect encrypted code Malfunction of harness or connector Malfunction of immobilizer-ECU Engine-ECU inoperative

NOTE

- (1) If the ignition switches are close each other when starting the engine, radio interference may cause this code to be displayed.
- (2) This code may be displayed when registering the key encrypted code.



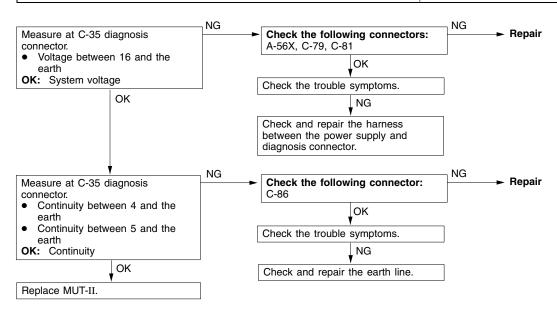
INSPECTION CHART FOR TROUBLE SYMPTOMS

Trouble Symptom		Inspection procedure No.	Reference page
No communication can	No communication can be established with all systems.	1	13I-30
tween MUT-II and the engine-ECU.			13I-30
Engine warning lamp related	Immediately after the ignition switch is "ON", the engine warning lamp does not turn on.	3	13I-31
	The engine warning lamp keeps on and does not turn off.	4	13I-31
Starting performance	No initial combustion (unable to start)	5	13I-32
	Starting performance is bad when the engine is cold (difficult to start)	6	13I-32
	Starting performance is bad regardless of when the engine is hot or cold (difficult to start)	7	13I-33
Idling stability (idling inoperative)	Low idling speed when the engine is cold (improper idling speed)	8	13I-33
	High idling speed (improper idling speed)	9	13I-33
	Low idling speed (improper idling speed)	10	13I-34
	Idling instable (rough idling, hunting)	11	13I-34
Idling stability	The engine halts after running for a while.	12	13I-34
(idling sustainment in- operative)	The engine halts during idling.	13	13I-35
Driveability	Lack of output power	14	13I-35
	Occurrence of abnormal knocking	15	13I-35
	Abnormal black smoke	16	13I-36
	Abnormal white smoke	17	13I-36
	Hunting during driving	18	13I-36
A/C condenser fan opera	ating problem	19	13I-37
Intercooler fan operating	problem	20	13I-38

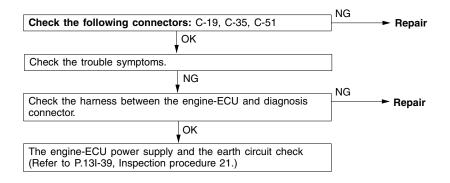
INSPECTION PROCEDURES FOR TROUBLE SYMPTOMS

INSPECTION PROCEDURE 1

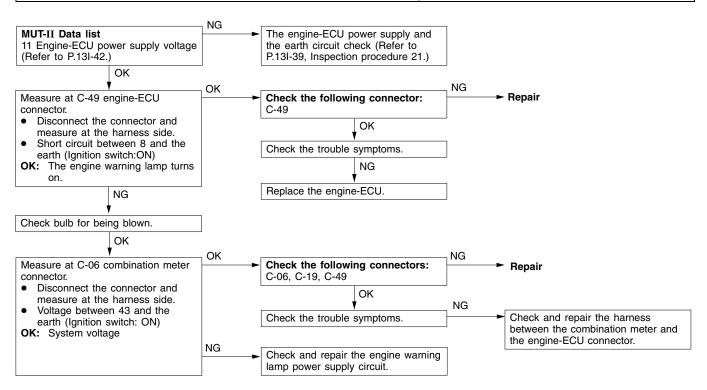
No communication can be established between MUT-II and all systems.	Probable cause
Probable cause can be found in troubles with the power supply circuit and the earth circuit to the diagnosis connector.	Diagnosis connector inoperative Harness inoperative



No communication can be established between MUT-II and the engine-ECU.	Probable cause
Probable causes are shown in the following: The power is not supplied to the engine-ECU. The earth circuit of the engine-ECU inoperative The engine-ECU inoperative Communication between the engine-ECU and MUT-II inoperative	 The power supply circuit of the engine-ECU inoperative Engine-ECU inoperative Open circuit at the harness between the engine-ECU and the diagnosis connector



Immediately after the ignition switch is "ON", the engine warning lamp does not turn on.	Probable cause
The engine-ECU turns on the engine warning lamp for 5 seconds immediately after turning on the ignition switch to check the bulb for being blown. If the engine warning lamp does not turn on immediately after turning the ignition switch ON, problems shown in the right could exist.	The engine warning lamp blown The engine warning lamp circuit inoperative Engine-ECU inoperative

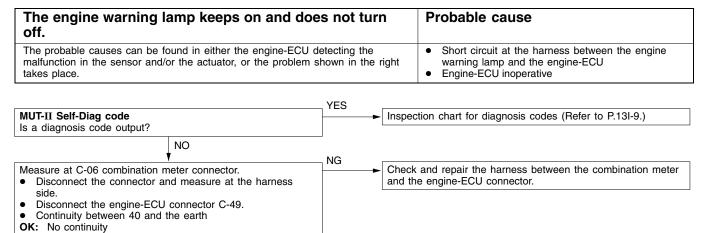


INSPECTION PROCEDURE 4

Check the following connector: C-19

Check the trouble symptoms.

OK



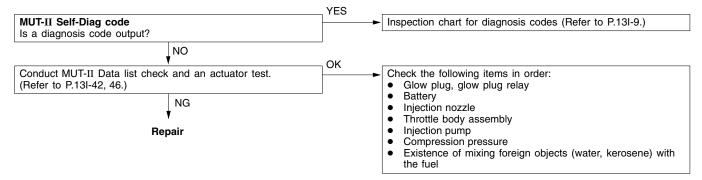
NG

NG

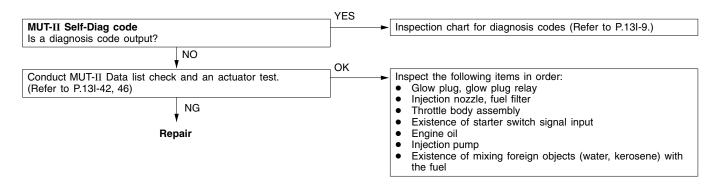
Repair

Replace the engine-ECU.

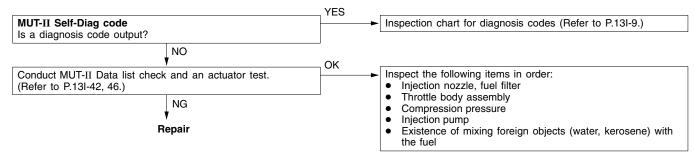
No initial combustion (unable to start)	Probable cause
Probable causes can be found in troubles with control system, injection pump, glow system, and power supply system.	 Control system inoperative Injection pump inoperative Intake system inoperative Glow system inoperative Engine-ECU inoperative



Starting performance is bad when the engine is cold (unable to start)	Probable cause
Probable causes can be found in troubles with control system, injection pump, fuel system, intake system, and glow system.	 Control system inoperative Injection pump inoperative Fuel system inoperative Intake system inoperative Glow system inoperative Engine-ECU inoperative

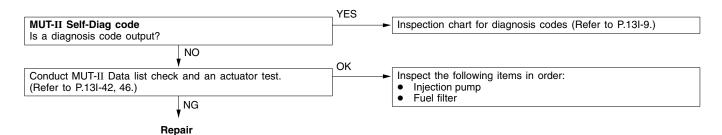


Starting performance is bad regardless of whether the engine is hot or cold (unable to start)	Probable cause
Probable causes can be found in troubles with control system, injection pump, fuel system, and intake system.	 Control system inoperative Injection pump inoperative Fuel system inoperative Intake system inoperative Engine-ECU inoperative

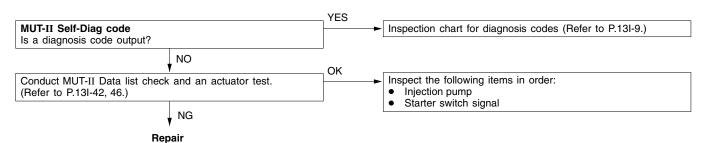


INSPECTION PROCEDURE 8

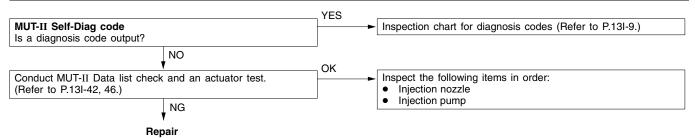
Low idling speed when the engine is cold (improper idling speed)	Probable cause
Probable causes can be found in troubles with control system, injection pump, and fuel system.	 Control system inoperative Injection pump inoperative Fuel system inoperative Engine-ECU inoperative



High idling speed (improper idling speed)	Probable cause
Probable causes can be found in troubles with control system and injection pump.	 Control system inoperative Injection pump inoperative Engine-ECU inoperative

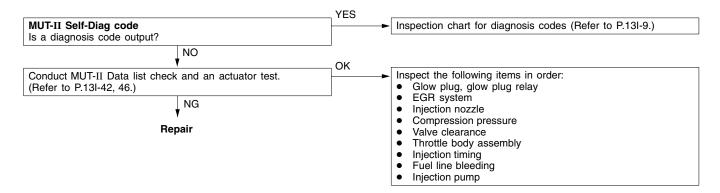


Low idling speed (improper idling speed)	Probable cause
Probable causes can be found in troubles with control system, injection pump, and fuel.	 Control system inoperative Injection pump inoperative Fuel system inoperative Engine-ECU inoperative



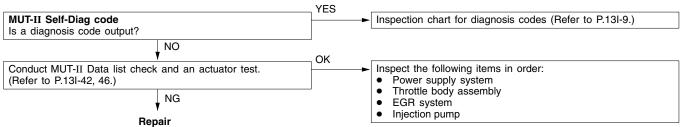
INSPECTION PROCEDURE 11

Idling instable (rough idling, hunting)	Probable cause
Probable causes can be found in troubles with control system, injection pump, fuel system, glow system, intake system, and EGR system.	 Control system inoperative Injection pump inoperative Fuel system inoperative Intake system inoperative Glow system inoperative EGR system inoperative Engine-ECU inoperative



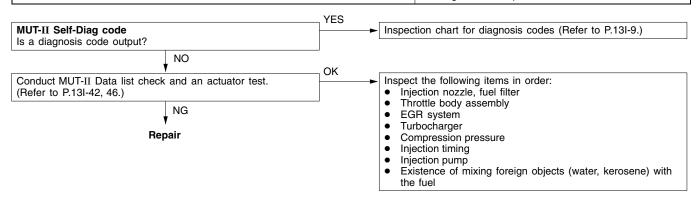
The engine stalls after running for a while	le.	Probable cause
Probable causes can be found in troubles with control sys fuel system, and intake system.	tem, injection pump,	 Control system inoperative Injection pump inoperative Fuel system inoperative Intake system inoperative Engine-ECU inoperative
MUT-II Self-Diag code Is a diagnosis code output?	YES Inspe	ection chart for diagnosis codes (Refer to P.13I-9.)
NO	 OK	
Conduct MUT-II Data list check and an actuator test. (Refer to P.13I-42, 46.)		ct the following items in order:
N G		uel filter jection pump
Repair		

The engine stalls during idling.	Probable cause
Probable causes can be found in troubles with control system, injection pump, intake system, EGR system, and power supply.	 Control system inoperative Injection pump inoperative Fuel system inoperative Intake system inoperative EGR system inoperative Engine-ECU inoperative



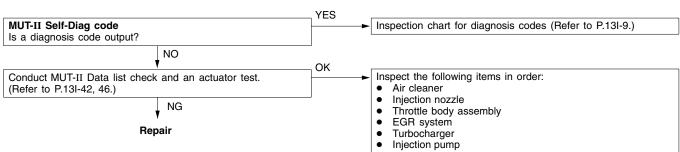
INSPECTION PROCEDURE 14

Lack of output power	Probable cause
Probable causes can be found in troubles with control system, injection pump, fuel system, intake system, and EGR system.	Control system inoperative Injection pump inoperative Fuel system inoperative Intake system inoperative EGR system inoperative Engine-ECU inoperative



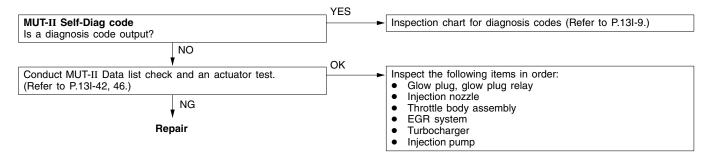
Occurrence of abnormal knocking		Probable cause
Probable causes can be found in troubles with control system, fuel system, and EGR system.	injection pump,	 Control system inoperative Injection pump inoperative Fuel system inoperative EGR system inoperative Engine-ECU inoperative
MUT-II Self-Diag code Is a diagnosis code output?	YES Inspe	ction chart for diagnosis codes (Refer to P.13I-9.)
Conduct MUT-II Data list check and an actuator test. (Refer to P.13I-42, 46.) Repair	• In • In • E0	ct the following items in order: jection nozzle jection timing GR system jection pump

Abnormal black smoke	Probable cause
Probable causes can be found in troubles with control system, injection pump, fuel system, intake system, and EGR system.	 Control system inoperative Injection pump inoperative Fuel system inoperative Intake system inoperative EGR system inoperative Engine-ECU inoperative



INSPECTION PROCEDURE 17

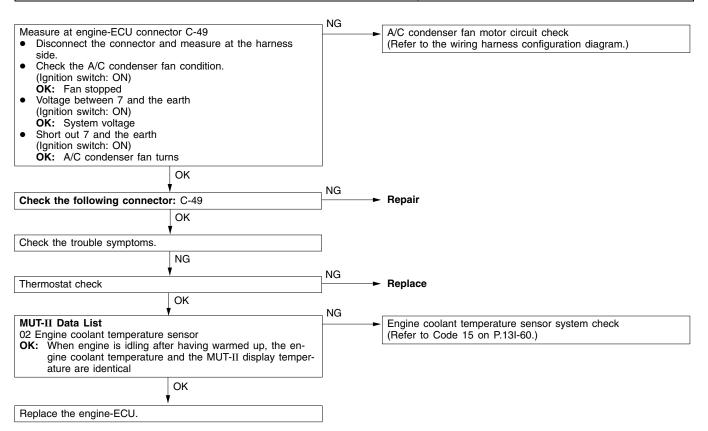
Abnormal white smoke	Probable cause		
Probable causes can be found in troubles with control system, injection pump, fuel system, intake system, EGR system, and glow system.	Control system inoperative Injection pump inoperative Fuel system inoperative Intake system inoperative EGR system inoperative Glow system inoperative Engine-ECU inoperative		



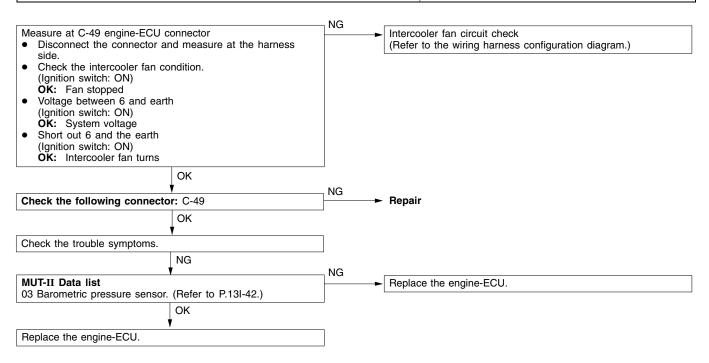
INSPECTION PROCEDURE 18

Hunting during driving	Probable cause Control system inoperative Injection pump inoperative Fuel system inoperative Engine-ECU inoperative	
Probable causes can be found in troubles with control sy and fuel system.		
MUT II O II D'II I I I	YES	(D. (-) (-) (D. (-) (D. (-) (D. (-) (D. (-) (-) (D. (-) (D. (-) (-) (D. (-) (-) (D. (-) (-) (D. (-) (-) (-) (D. (-) (-) (-) (-) (-) (-) (-) (-) (-) (-)
MUT-II Self-Diag code Is a diagnosis code output?	→ Inspe	ection chart for diagnosis codes (Refer to P.13I-9.)
NO		
Conduct MUT-II Data list check and an actuator test. (Refer to P.13I-42, 46.)	• În	ect the following items in order: njection nozzle
NG NG	• Ir	njection pump
Repair		

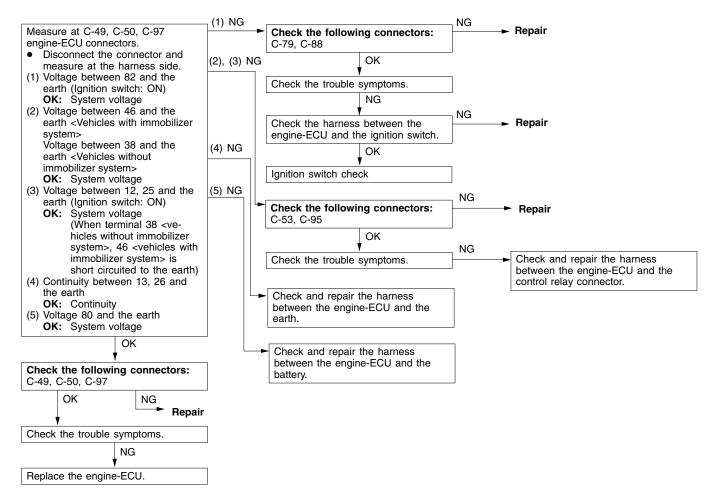
A/C condenser fan operating problem	Probable cause
The power transistor inside the engine-ECU turns on and off to control the A/C condenser fan motor relay.	 Malfunction of A/C condenser fan motor relay Malfunction of A/C condenser fan motor Malfunction of thermostat Open circuit or short-circuit in circuit, or poor connector contact Malfunction of engine-ECU



Intercooler fan operating problem	Probable cause
The power transistor inside the engine-ECU turns on and off to control the intercooler fan motor relay.	 Malfunction of intercooler fan motor relay Malfunction of intercooler fan motor Open circuit or short-circuit in circuit, or poor connector contact Engine-ECU inoperative

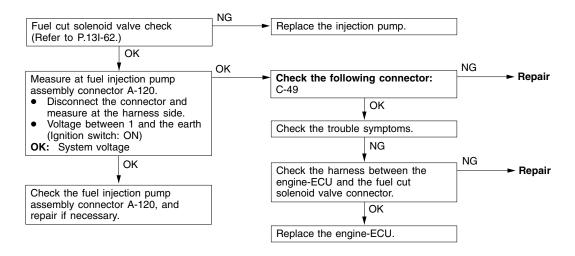


Engine-ECU power supply and earth circuit check

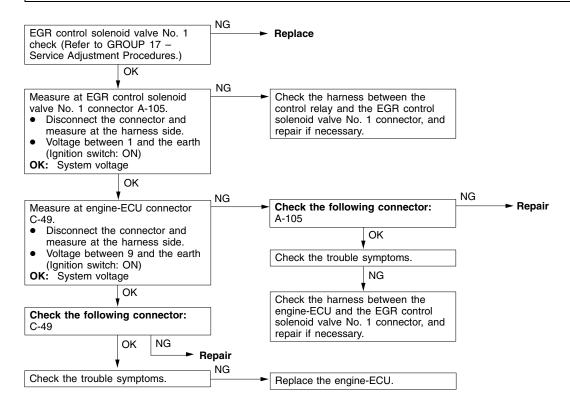


INSPECTION PROCEDURE 22

Fuel cut solenoid valve circuit inspection

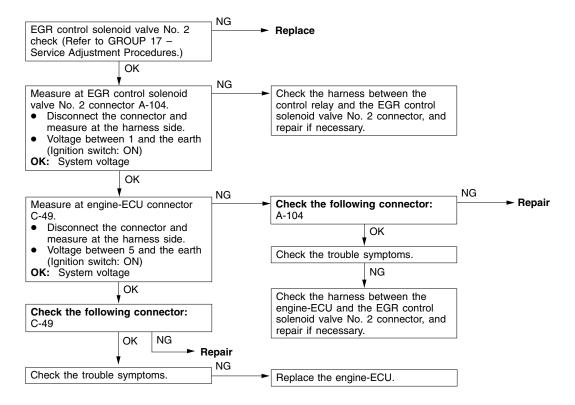


EGR control solenoid valve No. 1 circuit inspection

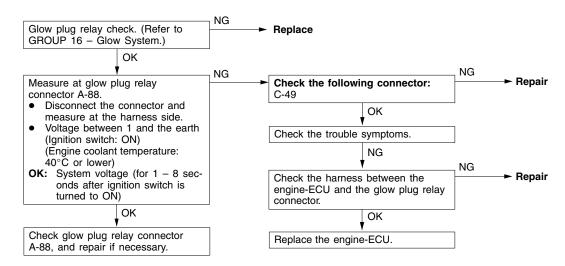


INSPECTION PROCEDURE 24

EGR control solenoid valve No. 2 circuit inspection

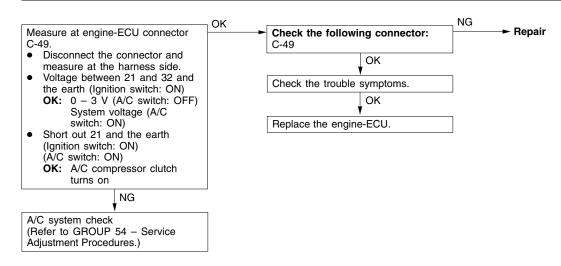


Glow plug relay inspection



INSPECTION PROCEDURE 26

A/C switch and A/C relay inspection



DATA LIST REFERENCE TABLE

VARIABLE

Item No.	Check item	Inspection conditions		Value to be determined as normal	Code No. or inspection procedure No.	Reference page
01	Boost air temperature	Ignition switch: ON or the engine running	When the intake air temperature is -20°C	–20°C	Code No. 16	13I-13
	sensor		When the intake air temperature is 0°C	0°C		
			When the intake air temperature is 20°C	20°C		
			When the intake air temperature is 40°C	40°C		
			When the intake air temperature is 80°C	80°C		
02	Engine coolant temperature	Ignition switch: ON or the engine running	When the engine coolant temperature is –20°C	–20°C	Code No. 15	13I-13
	sensor		When the engine coolant temperature is 0°C	0°C		
			When the engine coolant temperature is 20°C	20°C		
			When the engine coolant temperature is 40°C	40°C		
			When the engine coolant temperature is 80°C	80°C		
03	Barometric	0	Altitude 0 m	101 kPa	Code No. 13	13I-12
	pressure		Altitude 600 m	95 kPa		
	3011301		Altitude 1,200 m	88 kPa		
			Altitude 1,800 m	81 kPa		
04	Boost	Engine coolant	Altitude 0 m	101 kPa	Code No.	13I-11
	pressure sensor	temperature: 80 - 95°C	Altitude 600 m	95 kPa	† 12 	
		 Lamps, electrical 	Altitude 1,200 m	88 kPa		
		cooling fan, and accessories: OFF	Altitude 1,800 m	81 kPa		
		Transmission: P	Idling	81- 109 kPa		
		range ■ Ignition switch: ON	When sudden racing is done	Increased		
05	Fuel temperature	Ignition switch: ON or the engine running	When the fuel temperature is -20°C	−20°C	Code No. 14	13I-12
	sensor		When the fuel temperature is 0°C	0°C		
			When the fuel temperature is 20°C	20°C		
			When the fuel temperature is 40°C	40°C		
			When the fuel temperature is 80°C	80°C		

Item No.	Check item	Inspection conditions		Value to be determined as normal	Code No. or inspec- tion proce- dure No.	Reference page
06	Vehicle speed sensor	When driving	Compare the engine speed displayed in the speed meter with that in MUT-II	Matched	Code No. 17	13I-14
07	Pump speed sensor	Engine: Cranking Engine: Idling	Compare the engine speed displayed in the tachometer with that in	Matched	Code No. 18	13I-15
08	Crank angle sensor	Engine: Cranking Engine: Idling	MUT-II Compare the engine speed displayed in the tachometer with that in MUT-II	Matched	Code No. 21	13I-16
09	Accelerator pedal posi- tion sensor (main)	Ignition switch: ON	Accelerator pedal: Idling position Accelerator pedal:	1,015 - 1,055 mV 4,035 - 4,500	Code No.	13I-10
10	Accelerator pedal position sensor (main)	Ignition switch: ON	Fully opened position Accelerator pedal: Idling position Accelerator pedal:	mV or higher 0 % 99 – 100 %	Code No.	13I-10
11	System volt- age	Fully opened position Ignition switch: ON		System voltage	Procedure No. 21	13I-39
13	Timing control valve*1	Engine: After warming up the engine	Idling When engine is suddenly raced	70 – 90 % Changes	Code No. 25 or No. 43	13I-18 13I-22
14	EGR com- mand value	Engine: After warming up the engine	Idling When engine is suddenly raced	0 – 100%* ² Momentarily decreases	_	_
17	Control sleeve posi- tion (target value)	Engine: After warming up the engine	Idling 2,500 r/min (no load)	2.1 – 2.5 V 1.8 – 2.2 V	Code No. 26	13I-19
18	Actual injection timing	Engine: After warming up the engine	Idling When engine is suddenly raced	0.7 – 1.2 V Increases	_	_
19	Injection timing com- mand value	Engine: After warming up the engine	Idling When engine is suddenly raced	0.7 – 1.2 V Increases	_	_
21	GE actuator	Engine: After warming up the engine	Idling 2,500 r/min	0 % 18 – 38 %	Code No. 26 or No. 48	13I-19 13I-24
23	Control sleeve posi- tion (actual value)	Engine: After warming up the engine	Idling 2,500 r/min (no load)	2.1 – 2.5 V 1.8 – 2.2 V	Code No. 26	13I-19
24	Accelerator pedal position sensor (sub)	Ignition switch: ON	Accelerator pedal: Idling position Accelerator pedal: Fully opened position	1,015 - 1,055 mV 4,035 - 4,500 mV or higher	Code No. 27	13I-20

Item No.	Check item	Inspection conditions		Value to be determined as normal	Code No. or inspec- tion proce- dure No.	Reference page
25	Accelerator pedal	Ignition switch: ON	Accelerator pedal: Idling position	0%	Code No. 27	13I-20
	position sensor (sub)		Accelerator pedal: Fully opened position	99 – 100%		
31	EGR valve	osition up the engine ensor (tar-	Idling under no load	2.3 – 3.3 V	Code No.	13I-26
	position up sensor (tar- get value)		Engine is suddenly raced	Momentarily decreases (0.3 – 0.7V)	51	
32	EGR valve	valve Engine: After warming	Idling under no load	2.3 – 3.3 V	Code No.	13I-26
	position sensor (ac- tual value)	up the engine	Engine is suddenly raced	Momentarily decreases (0.3 – 0.7 V)	51	
33	Variable geometry control pressure sensor <4WD>	geometry up the engine control pressure sensor	Idling	53 – 59 kPa	Code No. 52	13I-27
			Engine is suddenly raced	Momentarily increases		

- NOTE
 *1: The opening degree of the timing control valve is converted into percentage. (0%: timer non-advanced angle, 100%: timer maximum advanced angle)
 *2: The opening degree of the EGR solenoid valve is converted into percentage.

SWITCH

Item No.	Check item	Inspection conditions		Value to be determined as normal	Code No. or inspec- tion proce- dure No.	Reference page
41	Idle switch	Ignition switch: ON (check by repeated	Release the foot from the accelerator pedal.	ON	Code No. 23	13I-17
		accelerator operation)	Step on the accelerator pedal slightly.	OFF		
43	A/C switch	Engine: Idling (The A/C compressor	A/C switch: ON	ON	Procedure No. 26	13I-41
		should be in operation when the A/C switch is "ON")	A/C switch: OFF	OFF		
44	Ignition	Ignition switch: ON	Engine: Stop	OFF	_	_
	switch-ST		Engine: Cranking	ON		
45	Ignition switch-IG	Ignition switch: ON		ON	_	_
46	Control relay	Ignition switch: ON		ON	_	_
47	A/C relay	Engine: Idling after warming up the engine	A/C switch: OFF	OFF (A/C compressor clutch not in operation)	Procedure No. 26	13I-41
			A/C switch: ON	ON (A/C compressor clutch in operation)		

Item No.	Check item	Inspection conditions		Value to be determined as normal	Code No. or inspec- tion proce- dure No.	Reference page
50	Condenser fan relay	Ignition switch: ON	A/C switch: OFF (engine coolant temperature at 102°C or higher) A/C switch: ON (engine coolant temperature at 102°C or higher, or outside temperature at 15°C or higher)	ON	Procedure No. 19	13I-37
			A/C switch: OFF (engine coolant temperature at 95°C or lower) A/C switch: ON (engine coolant temperature at 95°C or lower, or outside temperature at 15°C or lower)	OFF		
52	Glow plug	Ignition switch: ON	Relay not driven	OFF	Procedure	13I-41
	relay	 Select actuator test item No. 02. 	Relay is forcibly driven	ON	No. 25	
53	Throttle	Ignition switch: ON (Engine stops)		OFF	Code No.	13I-21
	solenoid valve	Engine: main sensor or	ON	41		
55	Engine warning	Ignition switch: ONSelect actuator	Engine warning lamp off	OFF	Procedure No. 3	13I-31
	lamp	test item No. 16.	Engine warning lamp is forced on	ON		
56	Glow lamp	Ignition switch: ONSelect actuator	Glow lamp off	OFF	_	_
		test item No. 15.	Glow lamp is forced on	ON		
58	Neutral	Ignition switch: ON	N, P range	N, P	_	_
	switch		None of the above	D, R		
60	Fuel cut relay	Ignition switch: ONSelect actuator	Relay not driven	OFF	Procedure No. 22	13I-39
		test item No. 27.	Relay is forcibly driven	ON		
62	AT/MT switch	Ignition switch: ON	Vehicles with A/T	A/T	_	_
70		1 ''' '' '' '	Vehicles with M/T	M/T		101.00
72	Intercooler fan relay	Ignition switch: ON	Boost air temperature at 45°C or lower	OFF	Procedure No. 20	13I-38
			Boost air temperature at 60°C or higher	ON		
73	EGR control solenoid	lenoid up the engine	Idling under no load (stable condition)	OFF	Procedure No. 23	13I-40
	valve No. 1		Engine is suddenly raced (EGR amount decreasing)	OFF		
				Engine is suddenly raced (EGR amount increasing)	ON (momen- tarily)	

Item No.	Check item	Inspection conditions		Value to be determined as normal	Code No. or inspec- tion proce- dure No.	Reference page
74	EGR control solenoid valve No. 2	Engine: After warming up the engine	Idling (stable condition) When engine is suddenly raced (EGR amount decreasing)	OFF (mo- mentarily)	Procedure No. 24	13I-40
			When engine is sud- denly raced (EGR amount increasing)	ON		

ACTUATOR TEST TABLE

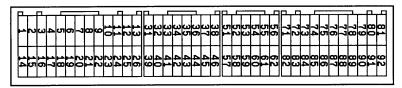
Item No.	Check item	Drive Contents	Inspection conditions	Value to be determined as normal	Code No. or inspec- tion proce- dure No.	Reference page
02	Glow plug relay	Turning the relay from OFF to ON or from ON to OFF	Ignition switch: ON	Battery charge is energized to the glow plug when the glow plug relay is ON.	Procedure No. 25	13I-41
03	A/C compressor relay	Turning the relay from OFF to ON or from ON to OFF	Ignition switch: ON	The A/C compressor clutch makes an audible sound.	Procedure No. 26	13I-41
11	Timing control valve	Turn the timing control valve to ON	Ignition switch: ONEngine: Idling	Makes an audible sound	Code No. 43	13I-22
12		Turn the timing control valve to OFF	Timer piston position sensor: Normal			
15	Glow lamp	Turn the glow lamp on or off	Ignition switch: ON	The glow lamp turns on.	_	_
16	Warning lamp	Turn the warning lamp on or off	Ignition switch: ON	The warning lamp turns on.	Procedure No. 3, 4	13I-31
22	Condenser fan relay	Turning the relay from OFF to ON or from ON to OFF	Ignition switch: ON	The condenser fan rotates.	Procedure No. 19	13I-37
23	Throttle solenoid valve	Turn the solenoid valve from OFF to ON or from ON to OFF	 Ignition switch: ON Vehicle speed: 0 km/h Engine speed: 1,000 r/min or lower 	Makes an audible sound	Code No. 41	13I-21

Item No.	Check item	Drive Contents	Inspection conditions	Value to be determined as normal	Code No. or inspection procedure No.	Reference page
25	GE actuator	Turn the GE actuator to ON	Ignition switch: ONEngine speed: 0 r/min or	Measure the wave pattern between engine-ECU connector terminals (1) and (15) using an analyzer	Code No. 48	13I-24
26		Turn the GE actuator to OFF	• Control sleeve posi- tion sensor: Normal	and check the change in the duty ratio.		
27	Fuel cut solenoid valve	Turn the solenoid valve to from OFF to ON or from ON to OFF.	Ignition switch: ONVehicle speed: 0 km/h	Makes an audible sound	-	-
34	Middle position of GE actuator	Hold the injection governor in its middle position.	Ignition switch: ON	When the crankshaft is turned clockwise during the adjustment of the injection timing, the injection pipes spray out fuel.	Code No. 48	13I-24
35	Variable geometry solenoid valve	Turn the solenoid valve to ON	Ignition switch: ON	Makes an audible sound	Code No. 49	13I-25
36	<4WD>	Turn the solenoid valve to OFF	Engine: Idling	Operating sound and vibration, which accompany with the duty activation, cease.		
37	EGR control solenoid valve No. 1	Turn the solenoid valve from OFF to ON from ON to OFF	Ignition switch: ON	Makes an audible sound	Procedure No. 23	13I-40
38	EGR control solenoid valve No. 2	Turn the solenoid valve from OFF to ON from ON to OFF	Ignition switch: ON	Makes an audible sound	Procedure No. 24	13I-40
39	Intercooler fan relay	Turn the solenoid valve from OFF to ON from ON to OFF	Ignition switch: ON	Makes an audible sound	Procedure No. 20	13I-38

CHECK AT THE ENGINE-ECU TERMINALS

TERMINAL VOLTAGE CHECK CHART

Engine-ECU Connector Terminal Arrangement



W6106AQ

NOTE

*: Vehicles with immobilizer system

Terminal No.	Check item	Inspection conditions (engine status)	Normal condition:
1	GE actuator	Ignition switch: ON (Engine stops)		9 V or higher
2	Fuel cut solenoid valve	Other than below		0 – 1 V
		Engine: Idling → Stop	(in about 1 – 3 second)	System voltage (for 3 – 5 seconds)
3	Timing control valve	Ignition switch: ON (En	igine stops)	11 V or higher
4	Glow lamp	Ignition switch: OFF \rightarrow	ON	0 – 1 V (In few seconds) → System voltage
5	EGR control solenoid valve No. 2	Engine: Idling after war (stable condition)	rming up the engine	System voltage
		 When any one of the following conditions is satisfied: Engine speed: 3,700 r/min <m t="">, 3,100 r/min or higher</m> Engine speed: 450 r/min or lower Vehicle speed: 176 km/h or higher When accelerator pedal is fully depressed When engine speed is 2,700 r/min or higher and vehicle speed is 140 km/h or higher Engine coolant temperature: 112°C or higher Accelerator pedal is released during one of the above. 		System voltage
6	Intercooler fan relay	Ignition switch: ON	Boost air temperature at 45°C or lower	System voltage
			Boost air temperature at 60°C or higher	0 – 1 V
7	Condenser fan relay	Condenser fan in opera	ation	0 – 1 V
8	Engine warning lamp	Ignition switch: OFF $ ightarrow$	ON	0 −1 V (In few seconds) → System voltage
9	EGR control solenoid	Ignition switch: ON		System voltage
	valve No. 1	Engine: After warming sudden racing from idli	g up the engine, conduct ng.	Very briefly rises from voltage during idling
12	Power supply	Ignition switch: ON		System voltage
25				
14	Throttle solenoid valve	Ignition switch: ON (Engine stops) Engine: Idling after warming up the engine.		System voltage
				0 – 1 V
15	GE actuator power supply	Ignition switch: ON		System voltage
16	Glow plug relay	Engine coolant teIgnition switch: O	mperature: 40° C or lower FF \rightarrow ON	System voltage (In about 8 seconds: at 20°C) → 0 – 1 V

Terminal No.	Check item	Inspection conditions (engine status)		Normal condition:
17	Variable geometry	Engine: After warm-	Engine is idling	4.4 – 10.1 V
	solenoid valve <4WD>	ing up the engine	Engine is suddenly raced	Voltage rises
21	A/C relay	A/C switch: OFF → ON	N	System voltage $\rightarrow 0 - 1$ V
31	Idle switch	Ignition switch: ON	Release the foot from the accelerator pedal.	0 – 1 V
			Step on the accelerator pedal slightly	3 V or higher
32	A/C switch	A/C in operation (comp	pressor in operation)	System voltage
36	Selector switch	Ignition switch: ON		0 – 1 V (A/T)
	between A/T and M/T			System voltage (M/T)
38 or 46*	Control relay	Ignition switch: ON		0 – 1 V
		Ignition switch: ON →	OFF (in about 8 seconds)	System voltage
51	Pump speed sensor	Engine: Idling (Use a di	gital voltage meter to check.)	$0 \text{ V} \leftrightarrow 5 \text{ V}$ (repeat the change)
55	Accelerator pedal position sensor (sub)	Ignition switch: ON	Accelerator pedal: Idling position	0.9 – 1.1 V
			Accelerator pedal: Fully opened position	3.7 V or higher
60	Sensor power supply	Ignition switch: ON		4.6 – 5.4 V
71	Ignition switch-ST	Engine: Cranking		8 V or higher
80	Back-up power supply	Ignition switch: OFF		System voltage
81	Power supply to accelerator pedal position sensor (1st channel)	Ignition switch: ON		4.6 – 5.4 V
82	Ignition switch-IG	Ignition switch: ON		System voltage
83	Engine coolant temperature sensor	Ignition switch: ON	Engine coolant temperature: 0°C	3.7 – 4.3 V
			Engine coolant temperature: 20°C	2.8 – 3.4 V
			Engine coolant temperature: 40°C	1.9 – 2.5 V
			Engine coolant temperature: 80°C	0.6 – 1.2 V
84	Accelerator pedal position sensor (main)	Ignition switch: ON	Accelerator pedal: Idling position	0.9 – 1.1 V
			Accelerator pedal: Fully opened position	3.7 V or higher
85	Boost pressure sensor	Ignition switch: ON (101 kPa)		1.0 – 1.4 V
86	Vehicle speed sensor	Ignition switch: OMove the vehicle		$0 \text{ V} \leftrightarrow 8 - 12 \text{ V}$ (repeat the change)
87	Fuel temperature sen-	Ignition switch: ON	Fuel temperature: 0°C	3.2 – 3.6 V
	sor		Fuel temperature: 20°C	2.3 – 2.7 V
			Fuel temperature: 40°C	1.5 – 1.9 V
			Fuel temperature: 80°C	0.4 – 0.8 V

Terminal No.	Check item	Inspection conditions (Normal condition:	
88	Boost air temperature sensor	Ignition switch: ON	Intake air temperature: 0°C	3.2 – 3.8 V
			Intake air temperature: 20°C	2.3 – 2.9 V
			Intake air temperature: 40°C	1.4 – 2.0 V
			Intake air temperature: 80°C	0.4 – 1.0 V
89	Crank angle sensor	Engine: Idling (Use a di	gital voltage meter to check.)	$0 \text{ V} \leftrightarrow 5 \text{ V}$ (repeat the change)
90	EGR valve position	Engine: After warm- Idling under no load		2.3 – 3.3 V
	sensor	ing up the engine	Engine is suddenly raced	Momentarily drops from voltage during idling
91	Neutral switch 	Ignition switch: ON (Engine stops)	Set the selector lever to P or N	0 – 1 V
			Set the selector lever to D, 2, L, or R	System voltage
	Parking switch <m t=""></m>	Ignition switch: ON	Parking brake: ON	0 – 1 V
		(Engine stops)	Parking brake: OFF	System voltage

CHECK CHART FOR RESISTANCE AND CONTINUITY BETWEEN TERMINALS

- 1. Turn the ignition switch to OFF.
- 2. Disconnect the engine-ECU connector.
- Measure the resistance and check for continuity between the terminals of the engine-ECU harness-side connector while referring to the check chart.

NOTE

- (1) When measuring resistance and checking continuity, a harness for checking contact pin pressure should be used instead of inserting a test probe.
- (2) Checking need not be carried out in the order given in the chart.

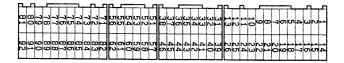
Caution

If the terminals that should be checked are mistaken, or if connector terminals are not correctly shorted to earth, damage may be caused to the vehicle wiring, sensors, engine-ECU and/or ohmmeter.

Be careful to prevent this!

- 4. If the ohmmeter shows any deviation from the standard value, check the corresponding sensor, actuator and related electrical wiring, and then repair or replace.
- 5. After repair or replacement, recheck with the ohmmeter to confirm that the repair or replacement has corrected the problem.

Engine-ECU Harness Side Connector Terminal Arrangement



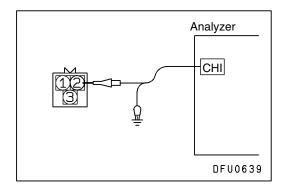
9FU0392

Terminal No.	Inspection item	Normal condition (Check condition)
1 – 15	GE actuator	$0.64 - 0.72 \Omega$
2 - Body earth	Fuel cut solenoid valve	6.8 – 9.2 Ω
3 – 12	Timing control valve	10.8 – 11.2 Ω
5 – 12	EGR control solenoid valve No. 2	36 – 44 Ω (at 20°C)
9 – 12	EGR control solenoid valve No. 1	36 – 44 Ω (at 20°C)
13 – Body earth	Engine-ECU earth	Continuity (0 Ω)
26 - Body earth		
14 – 12	Throttle solenoid valve	29 – 35 Ω (at 20°C)
31 – 61	Idle switch	Continuity (Replace the foot from the accelerator pedal)
		No continuity (when accelerator pedal is fully depressed)
51 – 61	Pump speed sensor	1.36 – 1.84 kΩ
73 – 74	Control sleeve position sensor	5.6 – 6.2 Ω
73 – 75		5.6 – 6.2 Ω
74 – 75		11.2 – 12.4 Ω
77 – 78	Timer piston position sensor	160 – 168 Ω
76 – 77		80 – 84 Ω
76 – 78		80 – 84 Ω

Terminal No.	Inspection item	Normal condition (Check condition)
83 – 61	Engine coolant temperature sensor	$5.1-6.5~k\Omega$ (when the engine coolant temperature is $0^{\circ}C)$
		$2.1-2.7~k\Omega$ (when the engine coolant temperature is $20^{\circ}\text{C})$
		$0.9-1.3~k\Omega$ (when the engine coolant temperature is $40^{\circ}C)$
		$0.26-0.36~k\Omega$ (when the engine coolant temperature is $80^{\circ}\text{C})$
87 – 61	Fuel temperature sensor	$5.1-6.5~k\Omega$ (when the fuel temperature is 0°C)
		$2.1-2.7~k\Omega$ (when the fuel temperature is $20^{\circ}C$)
		$0.9-1.3~k\Omega$ (when the fuel temperature is 40°C)
		$0.26-0.36~\text{k}\Omega$ (when the fuel temperature is 80°C)
88 – 61	Boost air temperature sensor	$5.3-6.7~k\Omega$ (when the intake air temperature is 0°C)
		2.3 - 3.0 kΩ (when the intake air temperature is 20 °C)
		1.0 – 1.5 kΩ (when the intake air temperature is 40 $^{\circ}$ C)
		$0.30-0.42~k\Omega$ (when the intake air temperature is $80^{\circ}\text{C})$

INSPECTION PROCEDURE USING AN ANALYZER CRANK ANGLE SENSOR

An analyzer can be used to observe the wave pattern in order to visually check the crankshaft rotation and abnormalities in the sensor output.



Measurement Method

- 1. Disconnect the crank angle sensor connector and connect the special tool (test harness: MD998478) in between.
- 2. Connect the analyzer probe to terminal No. 2 of the crank angle sensor connector (black clip of special tool).

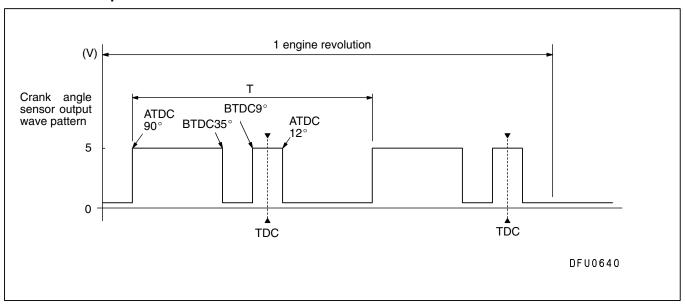
NOTE

• When measuring at the engine-ECU connector, connect the analyzer probe to terminal No. 89.

Standard Wave Pattern Observation conditions

	Crank angle sensor
Probe select switch	×1
TIME/DIV.	10 ms
VOLTS/DIV.	2 V
AC – GND – DC	DC
Other	-
Engine r/min	Idle speed

Standard wave pattern



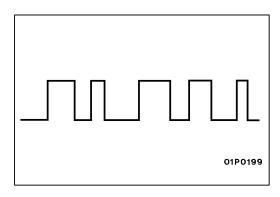
Explanation of Wave Pattern

The crank angle sensor detects the rotation of a sensing plate. Accordingly, the period T (seconds) can be measured and the engine speed can be calculated from the following formula.

Engine speed (r/min) =
$$\frac{2}{4T \text{ (sec)}} \times 60 = \frac{30}{T \text{ (sec)}}$$

Wave Pattern Observation Points

Check that cycle time T becomes shorter and the frequency increases when the engine speed is increased.



7FU1192

Examples of Abnormal Wave Patterns

Example 1

Cause of problem

Sensor interface malfunction

Wave pattern characteristics

Rectangular wave pattern is output even when the engine is not started.

Example 2

Cause of problem

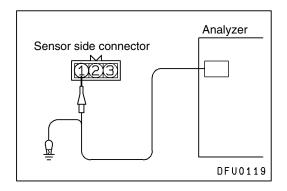
Abnormality in sensor disk

Wave pattern characteristics

Wave pattern is displaced to the left or right.

PUMP SPEED SENSOR

An analyzer can be used to observe the wave pattern in order to visually check the pump shaft rotation and abnormalities in the sensor output.



Measurement Method

- 1. Disconnect the pump speed sensor connector and connect the special tool (test harness: MD991658) in between. (All terminals should be connected.)
- 2. Connect the analyzer probe to terminal No. 1 of the pump speed sensor connector (black clip of special tool).

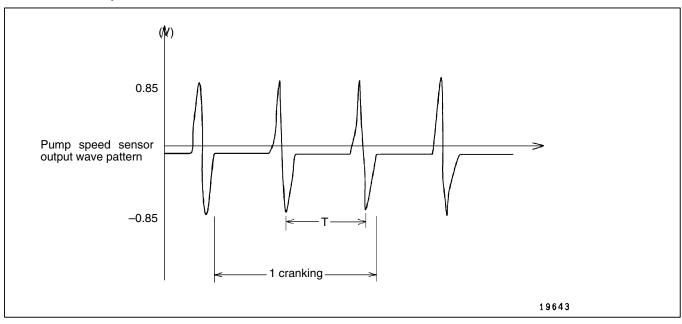
NOTE

 When measuring at the engine-ECU connector, connect the analyzer probe to terminal No. 51.

Standard Wave Pattern Observation conditions

	Pump speed sensor
Probe select switch	Set according to the probe.
TIME/DIV.	About 10 msec
VOLTS/DIV.	About 0.5 V
AC – GND – DC	DC
Engine r/min	Idle speed

Standard wave pattern



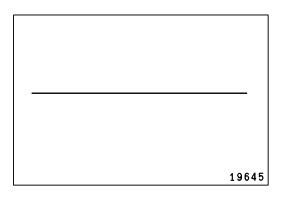
Explanation of Wave Pattern

The pump speed sensor detects the rotation of the pump shaft. Accordingly, the period T (seconds) can be measured and the engine speed can be calculated from the following formula.

Engine speed =
$$\frac{2}{4 \times T \text{ (sec)}} \times 60$$

Wave Pattern Observation Points

Check that cycle time T becomes shorter and the frequency increases when the engine speed is increased.



19646

Examples of Abnormal Wave Patterns

Example 1

Cause of problem

Malfunction or open circuit in sensor

Wave pattern characteristics

No signal is output even when engine is started.

Example 2

Cause of problem

Incorrect gap between sensor and sensing gear plate

Wave pattern characteristics

No signal is output even when engine is started, or signal amplitude is small.

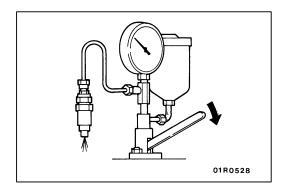
ON-VEHICLE SERVICE

INJECTION TIMING CHECK AND ADJUSTMENT

Refer to GROUP 11B - Engine Adjustment.

IDLE SPEED CHECK AND ADJUSTMENT

Refer to GROUP 11B - Engine Adjustment.



INJECTION NOZZLE CHECK AND ADJUSTMENT

Caution

Never touch the injection spray that is injected from the nozzle.

FUEL INJECTION INITIAL PRESSURE CHECK

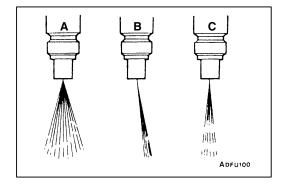
- 1. Install the injection nozzle to a nozzle tester.
- 2. Move the lever of the nozzle tester 2 3 times to inject fuel and to bleed the air.
- Gently press down the lever of the nozzle tester, and take a reading of the indication value on the pressure gauge at the point where the needle slowly rises and then suddenly drops.

Standard value (Fuel injection initial pressure): 14,710 - 15,490 kPa

4. If the fuel injection initial pressure is outside the standard value, disassembly the nozzle holder to clean it, and then change the thickness of the shim to adjust the fuel injection initial pressure.

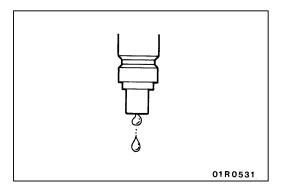
NOTE

- (1) For disassembly, reassembly and adjustment of the nozzle holder, refer to P.13B-8.
- (2) There are 10 shims for adjustment, with thicknesses in the range of 0.10 0.80 mm.
- (3) When the shim thickness is increased by 0.1 mm, the fuel injection initial pressure increases by 2,350 kPa.

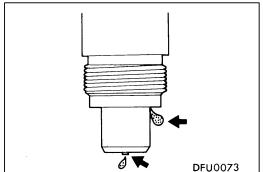


INJECTION SPRAY CONDITION CHECK

- 1. Move the lever of the nozzle tester rapidly (4-6) times per second) to eject the fuel continuously. Check to be sure that the injection spray comes out evenly in a cone shape (injection spray angle is 0°). The injection spray patterns shown in the illustration at left are wrong.
 - A. Injection angle is tool large
 - B. Bias
 - C. Intermittent fuel injection

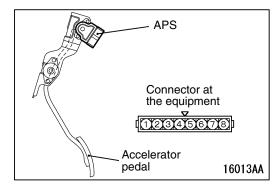


- 2. Check to be sure that no fuel drips after injection is completed.
- 3. If there are any drips, disassemble the nozzle, clean it and reinspect, or replace the nozzle.



NOZZLE FUEL-TIGHT CHECK

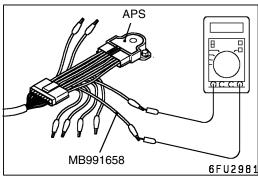
- 1. Gently raise the lever of the nozzle tester until the pressure inside the nozzle (value displayed on pressure gauge) becomes 12,750 13,730 kPa, and after holding this pressure for approximately 10 seconds, check to be sure that there are no fuel leaks from the nozzle.
- 2. If there are any leaks, disassemble the injection nozzle, clean it and re-inspect, or replace the nozzle.



ACCELERATOR PEDAL POSITION SENSOR (APS) ADJUSTMENT

Caution

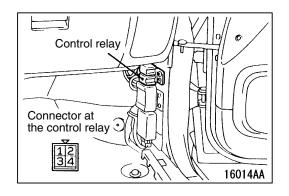
- (1) APS is properly adjusted in the factory. Therefore, APS should not be moved carelessly.
- (2) If the adjustment is not done correctly, carry out a new adjustment in the following procedure:

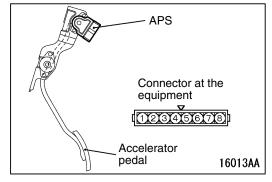


- 1. Connect MUT-II to the diagnosis connector. If MUT-II is not used, the following operation should be done:
 - (1) Disconnect APS connector and connect the special tool (test harness: MB991658) between two connectors.
 - (Be careful not to take a wrong terminal No.)
 - (2) Connect a digital voltmeter between APS connector terminal No. 3 (APS1 output) and terminal No. 1 (APS1 earth).
- 2. Loosen the APS mounting bolt to make it temporarily tightened.
- 3. Ensure that the accelerator pedal arm contacts the closing stopper.
- 4. Turn on the ignition switch. (Engine does not start.)
- 5. Turn APS to make APS1 output the standard value.

Standard value: 0.985 - 1.085 V

6. Tighten the APS mounting bolt securely.





CONTROL RELAY CONTINUITY CHECK

System voltage	Terminal No.			
	1	2	3	4
When no current is supplied		0		0
When current is	0			
supplied		⊕		\bigcirc

ACCELERATOR PEDAL POSITION SENSOR (APS) CHECK

- 1. Disconnect the APS connector.
- Measure the resistance between APS connector terminal No. 2 [APS (main) power supply] and the terminal No. 1 [APS (main) earth] as well as the resistance between terminal No. 8 [APS (sub) power supply] and terminal No. 7 [APS (sub) earth].

Standard value: 3.5 - 6.5 k Ω

 Measure the resistance between APS connector terminal No. 2 [APS (main) power supply] and the terminal No. 3 [APS (main) output] as well as the resistance between terminal No. 8 [APS (sub) power supply] and terminal No. 6 [APS (sub) output].

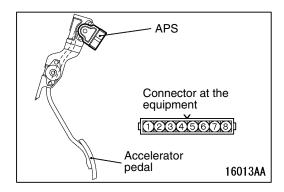
Normal condition:

Step on the accelerator pedal slowly.	Resistance smoothly changes in proportion to the
,	travel of the accelerator pedal.

4. If the APS is out of the range of the standard value or the resistance does not change smoothly, replace APS.

NOTE

Make an adjustment on APS after replacement. (Refer to P.13I-58.)



IDLE SWITCH CHECK

- Disconnect the accelerator pedal position sensor (APS) connector.
- 2. Check the continuity between the idle switch connector terminal No. 4 (idle switch) and terminal No. 5 (earth).

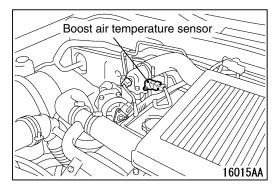
Normal condition:

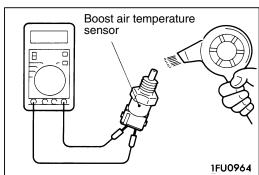
Accelerator pedal	Continuity
Step on	None
Release	Yes

3. Replace APS if it is inoperative.

NOTE

Make an adjustment on APS after replacement.(Refer to P.13I-58.)





BOOST AIR TEMPERATURE SENSOR (INTAKE AIR TEMPERATURE SENSOR) CHECK

- 1. Remove the boost air temperature sensor.
- 2. Measure the resistance at the boost air temperature sensor connector terminal.

Standard value:

2.3 - 3.0 k Ω (at 20°C) 0.30 - 0.42 k Ω (at 80°C)

Measure the resistance at the sensor part being warmed up by a hair dryer.

Normal condition:

Temperature (°C)	Resistance value ($k\Omega$)
Rising	Become smaller

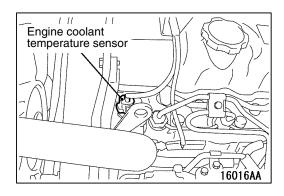
 If the resistance is not within the range of the standard value or does not change at all, replace the boost air temperature sensor.

NOTE

Replace the gasket as well.

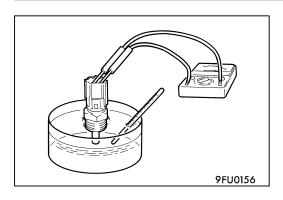
Tighten the boost air temperature sensor to the specified torque.

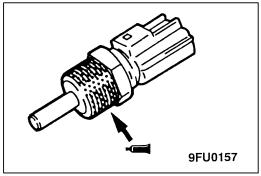
Tightening torque: 14 ± 1 N⋅m



ENGINE COOLANT TEMPERATURE SENSOR CHECK

1. Remove the engine coolant temperature sensor.





2. Measure the resistance between the terminals of the connectors while immersing the sensor part of the engine coolant temperature sensor in the hot water.

Standard value:

2.1 - 2.7 k Ω (at 20°C) 0.26 - 0.36 k Ω (at 80°C)

- 3. If the resistance is not within the range of the standard value, replace the engine coolant temperature sensor.
- 4. Apply the sealant to the thread of the engine coolant temperature sensor and tighten it to the specified torque.

Sealant:

3M Nut Locking Part No. 4171 or equivalent Tightening torque: 36 \pm 6 N·m

EVACUATION OF WATER FROM FUEL FILTER

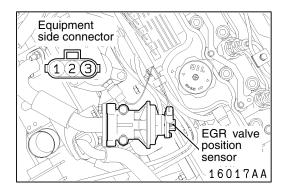
Refer to GROUP 13E of the '97 L200 Workshop Manual (Pub. No. PWTE96E1)

EVACUATION OF AIR FROM FUEL FILTER

Refer to GROUP 13E of the '97 L200 Workshop Manual (Pub. No. PWTE96E1).

FUEL FILTER CARTRIDGE REPLACEMENT

Refer to GROUP 13F of the '97 L200 Workshop Manual (Pub. No. PWTE96E1).



EGR VALVE POSITION SENSOR CHECK

- 1. Disconnect the EGR valve position sensor connector.
- Measure the resistance between the EGR valve position sensor side connector terminal No. 2 and terminal No. 3.

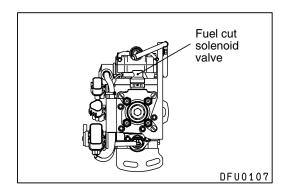
Standard value: 3.5 - 6.5 k Ω

- 3. Install a hand vacuum pump to the EGR valve nipple.
- 4. Measure the resistance between the EGR valve position sensor-side connector terminal No. 1 and terminal No. 3 when a negative pressure is applied.

Normal condition:

•	Changes smoothly in proportion to the negative pressure
	pressure

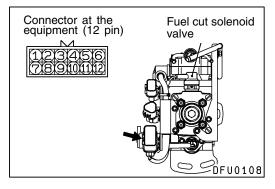
If the resistance is outside the standard value, or if it doesn't change smoothly, replace the EGR valve position sensor.



FUEL INJECTION PUMP CHECK FUEL CUT SOLENOID VALVE CHECK

Operation noise check

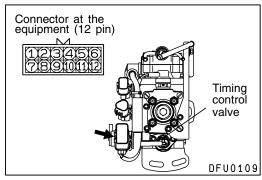
1. Attach the sound scope to the fuel cut solenoid valve to check for running noise when the ignition switch is "ON".



Coil resistance check

- 1. Disconnect the injection pump connector (12 pin).
- 2. Measure the resistance between terminal No. 1 (fuel cut solenoid valve) and the injection pump body.

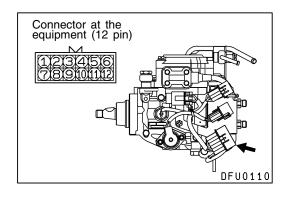
Standard value: 6.8 – 9.2 Ω



TIMING CONTROL VALVE CHECK

- Disconnect the injection pump connector (12 pin).
- 2. Measure the resistance between terminal No. 5 and terminal No. 9.

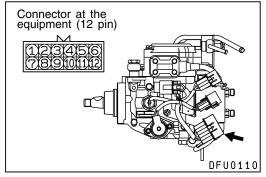
Standard value: 10.8 - 11.2 Ω



GE ACTUATOR (ELECTRONIC GOVERNOR) CHECK

- 1. Disconnect the injection pump connector (12 pin).
- 2. Measure the resistance between terminal No. 6 and terminal No. 10.

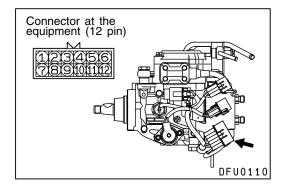
Standard value: 0.64 - 0.72 Ω



FUEL TEMPERATURE SENSOR CHECK

- 1. Disconnect the injection pump connector (12 pin).
- Measure the resistance between terminal No. 7 and terminal No. 11

Standard value: 1.4 – 2.6 k Ω

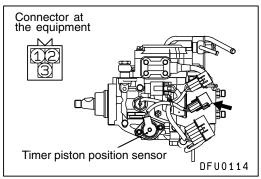


CONTROL SLEEVE POSITION SENSOR CHECK

- 1. Disconnect the injection pump connector (12 pin).
- 2. Measure the resistance between the following terminals.

Standard value:

Terminal No. 4 – Terminal No. 12	11.2 – 12.4 Ω
Terminal No. 4 – Terminal No. 8	5.6 - 6.2 Ω
Terminal No. 8 – Terminal No. 12	5.6 - 6.2 Ω

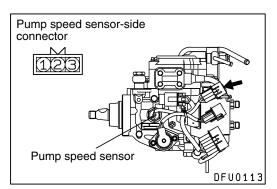


TIMER PISTON POSITION SENSOR CHECK

- 1. Disconnect the timer piston position sensor connector.
- 2. Measure the resistance between the following terminals.

Standard value:

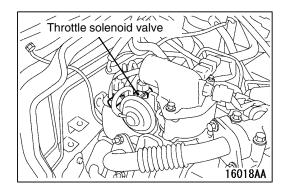
Terminal No. 1 – Terminal No. 2	160 – 168 Ω
Terminal No. 1 – Terminal No. 3	80 – 84 Ω
Terminal No. 2 – Terminal No. 3	80 – 84 Ω



PUMP SPEED SENSOR CHECK

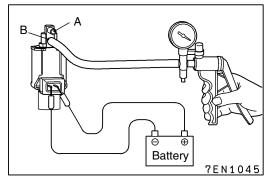
- 1. Disconnect the pump speed sensor connector.
- 2. Measure the resistance between terminals No. 1 and No. 2.

Standard value: 1.36 – 1.84 $k\Omega$



THROTTLE SOLENOID VALVE CHECK INSPECTION PROCEDURE

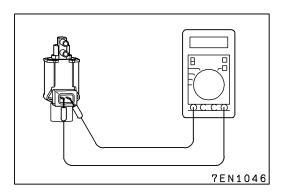
- 1. Disconnect the vacuum hose (white stripe and yellow stripe) from the solenoid valve.
- 2. Disconnect the harness connector.



- 3. Install a hand vacuum pump to solenoid valve nipple
- 4. Use jumper leads to connect the solenoid valve terminals and the battery terminals.
- 5. Disconnect the jumper lead from the battery (–) terminal, and then apply negative pressure to check the air-tightness.

Standard value:

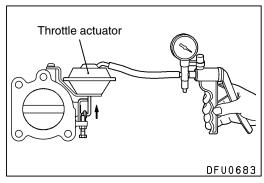
Jumper lead	Nipple A	Normal condition
Connected	Open	Negative pressure leaks
	Closed	Negative pressure maintained
Disconnected	Open	Negative pressure maintained



COIL RESISTANCE CHECK

 Measure the resistance between the solenoid valve terminals.

Standard value: 29 - 35 Ω (at 20°C)



THROTTLE ACTUATOR CHECK

- 1. Remove the vacuum hose (yellow stripe) from the throttle actuator and connect a hand vacuum pump to the throttle actuator nipple.
- 2. Check that the actuator rod moves smoothly when applying vacuum gradually.

Also, check that the vacuum is maintained when applying 53 kPa of vacuum.

VARIABLE GEOMETRY SOLENOID VALVE CHECK

Refer to GROUP 15 - On-vehicle Service.

EGR CONTROL SOLENOID VALVE CHECK

Refer to GROUP 17 - Emission Control System <4D5>.

INJECTION NOZZLE

REMOVAL AND INSTALLATION

Refer to GROUP 13E of the '97 L200 Workshop Manual (Pub. No. PWTE96E1).

INJECTION PUMP

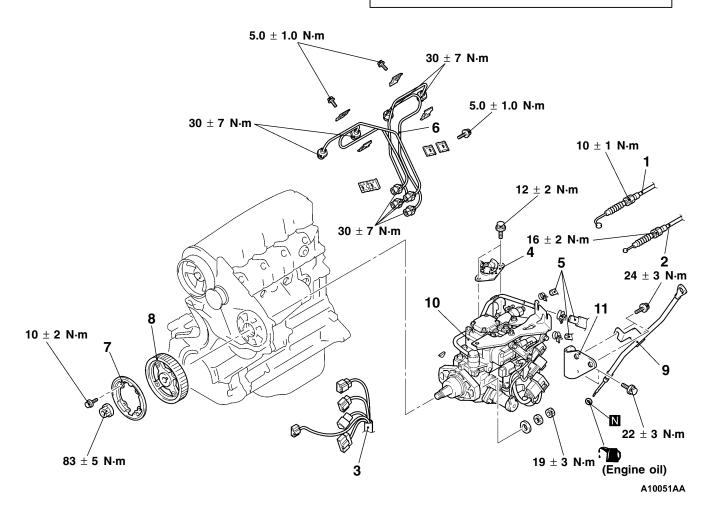
REMOVAL AND INSTALLATION

Pre-removal Operation

- Engine Coolant Draining
- Battery and Battery Tray Removal Intercooler Removal (Refer to GROUP 15.)
- Timing Belt Removal

Post-installation Operation

- Timing Belt Installation Intercooler Installation (Refer to GROUP 15.)
- Battery and Battery Installation Engine Coolant Refilling
- •
- Injection Timing Adjustment (Refer to GROUP 11B - On-vehicle Service.)
- Accelerator Cable and Throttle Cable Adjustment (Refer to GROUP 23 On-vehicle Service.)

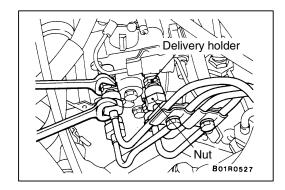


Removal steps

- 1. Accelerator cable connection
- 2. Throttle cable connection <A/T>
- 3. Fuel injection pump wiring harness
- 4. A/T throttle control cable link assembly <A/T>
- 5. Fuel hoses



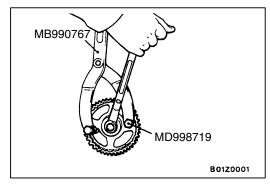
- 6. Injection pipe 7. Flange
- 8. Fuel injection pump sprocket
- 9. Engine oil level gauge and guide
- 10. Fuel injection pump
- 11. Bracket



REMOVAL SERVICE POINTS

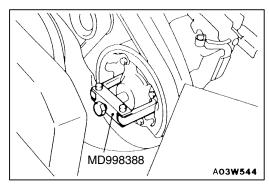
▲A► INJECTION PIPE REMOVAL

Loosen the nuts at the end of the injection pipe with the delivery holder (for pump side) and injection nozzle assembly (for nozzle side) retained by a spanner, etc.



▲B▶ FUEL INJECTION PUMP SPROCKET REMOVAL

 Use the special tool to stop the fuel injection pump sprocket from turning, and remove the fuel injection pump sprocket mounting bolt.



2. Use the special tool to remove the fuel injection pump sprocket.

Caution

- (1) Do not hit pump drive shaft with hammer, etc.
- (2) When holding injection pump, do not allow to dangle by holding accelerator lever or fast idle

Do not remove these levers. Removal will cause injection pump malfunction.

NOTES